

Remington Arms Technical Center

**Project Name:** 597 & 504 LR Mag Box  
**Improvement**  
**Project Number:** 241389  
**R&D Engineer(s):** Vince Norton, Will B. James

**Revised:** 7/19/04

**Marketing Manager:** John Trull  
**Plant Contact:** Ed Thwcatt

**Status:**

- 1) Design Acceptance testing complete.
- 2) Will evaluate break in qualities on production first article samples.
- 3) Will transmit design after all first articles have been received and approved.

**Issues:**

1. New boxes are difficult to load during break in. Break in consist of loading mag box 5 times.
2. Inventory of current components. (Roll Out)

**Action Items:**

| Action Item                         | Status                    | Responsible | Date    |
|-------------------------------------|---------------------------|-------------|---------|
| 1. First article samples (500pcs)   | In process                | Mayfield    | 8/2/04  |
| 2. Evaluate production Components   | Waiting on First Articles | R&D         | 8/6/04  |
| 3. First article approved           |                           |             | 8/9/04  |
| 4. Transmittal                      | After First Article       | R&D         | 8/13/04 |
| 5. T & P guns in Etown (30-M597 LR) |                           | Mayfield    | 8/16/04 |
| 6. T&P guns in Etown (30 M504LR)    |                           | Mayfield    | 9/2/04  |

**Schedule / Key Milestones:**

| Milestone              | Current Date |
|------------------------|--------------|
| EET                    | 3/30/04      |
| DAT                    | 5/10/04      |
| T&P 597LR              | 8/31/04      |
| T&P 504LR              | 9/10/04      |
| Warehouse Position 597 | 9/30/04      |
| Warehouse Position 504 | 10/8/04      |

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Subject to Protective Order - Williams v. Remington