

925 Team NWTF guns in October  
870 Friends of the NRA 28 gauge 500 starting next week.

#### 1187 Sportsman Synthetic Line -

Update \$37K total in stranded parts, \$11K is recoil pads that can be used.

ACTION: Skinner-12 gauge production schedule- 12 gauges are structured with schedules starting in October for 12/26&28 and 12/21 FR CL.

ACTION: B. Orf - 20 gauge fore end status. 9 weeks & \$15K to modify 1100 20 gauge tool. Sample for ends first week of November. Scheduled to start in December.

#### Ilion Quality – Shotguns

##### Shotgun POI-~~Perniciaro~~, Orf

OBJECTIVE: Conformance to SAAMI spec

ACTION: Ilion Engineering to provide status of this project. Priority of shotguns in which to incorporate these changes first:

1. All 1100 Target, 1100 Classic Field and Synthetic
2. 11-87 Premier and SP/SPS
3. 870 Wingmaster and SPS
4. 870 Express
5. SP-10

Jack Kast has picked up. Trying smaller bead to evaluate POI. Lab time is being consumed for MCS at this point of time. Late July early August at this point for an answer. By next

PTM we should have results.

Standard rib and sight SAAMI- -3 1/8"

Standard rib and low sight SAAMI- +1/2"

Assuming low bead works, change all beads ASAP.

- Choke Tube Constriction/Patterning Concerns Drawings changed-Need ID Mark  
ACTION: B Orf to update drawings. Need to add some sort of ID mark on choke tubes. Tim Butler has some questions concerning transmitted spec versus current drawings. Fink to work with Butler.
- 1187 extractor is being used in 1100 Target guns. This means old 1100 barrels will not fit new 1100's.  
ACTION: Perniciaro to investigate when change took place, report at next meeting, and provide plan to revert to an 1100 extractor. Update by Friday.  
Update Report-1986 DCR by Terry Douglas to change all 11-87 and 1100 (12&16ga) barrels to wide cut.  
1100 Classic Field 16 gauge '02-wide cut and extractor  
1100 Syn (2005 Deletion) has narrow extractor but wide barrel cut.

Moving forward all 1100/1187 12&16 ga to have wide extractor and wide barrel cut.

#### **ILION BASED GENERAL TOPICS**

##### Fore End Stickers for Wal-Mart - Mroz

- Current Status
- Implementation Dates
- BOM Updated and Structured?
- RAMACS by Model  
7400-9794, 9796  
870-5102, 5587  
700-7512, 7474, 7478, 7480, 7514, 7476, 7516, 7482