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**FOR IMMEDIATE RELEASE**

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## Heavy-Barreled Target Version Added to Remington® Model 504® Rimfire Rifle Line-Up

Madison, NC Designed in Remington's stand-alone R&D facility in Elizabethtown, Kentucky, and manufactured in Remington's state-of-the-art facility in Mayfield, Kentucky, the early 2004 introduction of the Model 504 Bolt Action Rimfire Rifle returned Remington to the world of serious rimfire target and varmint shooting. Expanding this well-designed line for 2005, Remington is pleased to introduce the Model 504-T LS HB (Target, Laminate Stock, Heavy Barrel) in .22LR (Match) and .17HMR.

Evident in the many standard features of the Model 504 family of rimfire rifles is the attention to design and manufacturing techniques. The receiver is machined from a solid bar of steel with a rear lock-up design and positive bolted action with twin take-down screws. Dual extractors provide for positive feeding from the flush-mount metal magazine with six round capacity in the .22LR offering and five round in .17HMR. The trigger group is fully adjustable at the factory or an Authorized Repair Center. The nickel-plated bolt is field stripable (without the use of tools) and efficiently cycled with a 90-degree bolt throw and smooth round ball handle. A cocking indicator is visible from the rear of the bolt plug. The satin blued, clean barrel is drilled and tapped for quick attachment of scope base.

Upgraded features on the new Model 504-T LS HB set this rimfire apart from the competition. A free floating, 20-inch heavy contour target barrel with recessed target crown and 0.90-inch outside diameter at the muzzle provides for enhanced accuracy and consistent shot placement. The brown laminate Monte Carlo stock is designed with a right-handed palm swell and beavertail fore-end for improved handling and stability. Further adding to the accuracy is the anchoring of the barrelled action into the stock via the two bedding points. The .22LR features an U-loc™ Match chamber with tighter tolerances than the standard Model 504 Spotter. Both chamberings provide pinpoint accuracy with Match grade ammunition.

Continuing to raise the standard for accuracy and dependability, the Model 504-T LS HB is available at a suggested retail price of \$799 for the .22LR (Match) and \$825 for the .17HMR version.

Model	504 Bolt Action Rimfire
Action	Bolt Action
Mag. Capacity	5 (.17HMR) or 6 (.22LR)
BBL Length	20 inches
Overall Length	39 1/2 inches
Avg. Weight	7 lbs. (.17HMR) or 6 1/2 lbs. (.22LR)
Stock Material	Brown Laminate
Stock Finish	Satin
BBL Material	Carbon Steel
BBL Finish	Satin Blued

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