

- **Choke Tube Constriction/Patterning Concerns**
ACTION: B Orf to update drawings. Need to add some sort of ID mark on choke tubes. Tim Butler has some questions concerning transmitted spec versus current drawings. **Fink to work with Butler.**
- **Shotgun Bore Diameter-0.727" +/- .002"**- Current LE Process? Catalog guns? All barrels being forged to .718 and finished to .727", no longer an issue. ACTION: Replace any barrels coming into Arms Service with a new barrel with the correct bore diameter.
- **1187 extractor is being used in 1100 Target guns.** This means old 1100 barrels will not fit new 1100's.
ACTION: Perniciaro to investigate when change took place, report at next meeting, and provide plan to revert to an 1100 extractor.

ILION BASED GENERAL TOPICS

ISS Conversion-S. Perniciaro

- Current status of lock and implementation dates
Scheduled to start phasing in October, 2004.
Regal will work on 332 next.
Haskin handling shotgun timeline, Zito handling rifle.
Action: Haskin/Zito to e-mail timeline to Trull/Fink.

R3 Pad on Wood Stocks-B. Orf

- Review status with team based on recent visit.
- 1st T&P on 700 magnum received 8.22. will submit CAR for white line spacer. Continuing to work on short stocks. Ed Owens is handling, will be at S&K at least one week per month.

Wood Stocks Dipped with Wood Pattern

- Develop contacts to test market an 1187-Need to see some samples, may do a SHOT Show special.
ACTION: B. Orf to get contact information from S. Perniciaro and have some stocks dipped for samples.

ILION BASED RIFLE PRODUCTS

2005 Ilion New Rifle Programs

Model 700 Synthetic Stock Redesign Status-J Mroz/Mead

- Status Update on vendor progress
- Status update on production plans **Balio**

Stocks by October. Have equivalent wood stock guns scheduled to switch into SPS guns as soon as stock is delivered.

September 23rd delivery scheduled for LA magnum stocks. Would cost \$15K-\$20K for OT and reduce by one week. Mead to evaluate what can be done to expedite.