

**Ilion firearms Quality Meeting  
Summary**

*August 11, 2004  
11:00 am - Noon*

**Attendees:** John Loschin, Ken Nickerson, Danny Evans, Chris Shoemaker (conf), Bob Longo (conf), Jerry Allen (conf), Fred Surpy (conf), Jeff McGlory (conf), Joe Pugliese (conf), Bob Orf (conf), Steve Perniciaro (conf), John Shannon (conf)

**Absent:** Greg Foster, Paul Cahan, John Trull, John Fink, Ed Shoppman, Tom Nagle

**Agenda:**

- Review Accuracy of Model 700 rifles
- Model 7400 fore-end testing
- Model 870 chamber issues
- Model 700 fluted firing pins
- Model 332 bluing salt concerns

**Discussion:**

- John Loschin recapped the meeting notes from July.
- Chris advised the group that they tested 9 Model 700's for accuracy.

**Problem Reported:**

- 3 accuracy problems
- 4 poor group sizes
- 1 accuracy and tooling marks in the bore
- 1 fliers after 2<sup>nd</sup> round shot

**Problem Found:**

- 1 no problem found
- 2 marred rifling
- 1 bore heat checked
- 2 would not group no problem detected
- 2 action loose
- 1 burr at the muzzle

**Solution:**

- 2 replaced assembly
- 1 gun replaced
- 1 returned as received
- 2 tightened action
- 1 reamed muzzle
- 2 lapped bore

Confidential

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