

M1100 Sporting DL-B. Orf

- Current Status-Make 1100 bbl with 105 ID and choke tubes, 735" with lengthened forcing cones. Goal is to have 10 barrels by September 1st. Boyds should make adjustable comb stock
Stocks
Barrels
Target sights
Glass beaded/shot blasted receiver Samples on the way to J Fink
Nickel Teflon would add lubricity, Body Cote will also be tried and quoted
ACTION: Jeweling bolt-need to investigate bolt cosmetics. Fluting was proposed as an option. B. Orf to look into what is feasible.

2005 Spring Shotguns-Skinner, Mroz, Orf

- Current Status
2005-06 SP-10 Mossy Oak Obsession
2005-07 11-87 SM NWTF-Royalties
2005-08 870 SM Thumbhole
2005-09 870 Exp Jr. NWTF-Royalties
Medallion Adhesive-Update-B. Orf ACTION: S. Perniciaro to investigate adhesive

1187 Sportsman Synthetic Line

- Marketing to explain strategy-Fink
ACTION: 20 gauge fore end may be an issue. B Orf to have provide direction on fore end by 7.23. B. Skinner to summarize potential stranded components and finished inventory.

Ilion Quality – Shotguns

Shotgun POI-Perniciaro, Orf

OBJECTIVE: Conformance to SAAMI spec

ACTION: Ilion Engineering to provide status of this project. Priority of shotguns in which to incorporate these changes first:

1. All 1100 Target, 1100 Classic Field and Synthetic
2. 11-87 Premier and SP/SPS
3. 870 Wingmaster and SPS
4. 870 Express
5. SP-10

Jack Kast has picked up. Trying smaller bead to evaluate POI. Lab time is being consumed for MCS at this point of time. Late July early August at this point for an answer.

- Choke Tube Constriction/Patterning Concerns
Fink to work with Engineering to develop constrictions for choke tubes
Orf to confirm receipt and advise on implementation ACTION: B Orf to update drawings.
Need to add some sort of ID mark on choke tubes. Fink to work with Orf on constrictions.
Matrix emailed to B. Orf on 7.21.04.

ILION BASED GENERAL TOPICS

Embellishments and the Bottega Equipment

- Contract Allows for 3 new designs each year
- No more than 15 per year total
- Marketing will develop different designs to utilize equipment; update current line, conservation groups, customer specials, etc.
- Need Ilion contact to work with Bottega – **R.Orf** Mike LeMay will be point of contact.
Footprints for embellishment area will be provided to Bottega. Want to optimize process