Jay Bunting

Perniciaro, Stephen From: 06/28/2004 11:52:59 AM Sent:

Diaz, Danny; Millner, Tommy; Cahan, Paul L.; Bristol II, Ronald H; Little, Mark; To:

Bunting, Jay; Trull, John

Mead, Joseph P.; Doolittle, James F.; Ronkainen, Jim CC:

BCC:

RE: New M700 Fire Control Subject:

Danny,

My comments are Bold Italics in the body of the message below.

Steve P.

-----Original Message-----From: Diaz, Danny

Sent: Monday, June 21, 2004 10:50 AM

To: Perniciaro, Stephen; Millner, Tommy; Cahan, Paul L.; Bijstol II, Ronald H; Little, Mark; Bunting, Jay;

Cc: Mead, Joseph P.; Doolittle, James F.; Ronkainen, Jing

Subject: RE: New M700 Fire Control

I have some issues with the minutes. My comments are in RED in the body of the message below.

From: Perniciaro, Stephen

Sent: Friday, June 18, 2004 5:15 PM

To: Millner, Tommy; Cahan, Paul L.; Bristol II, Ronald H; Little, Mark; Diaz, Danny Cc: Mead, Joseph P.; Doolittle, James F.; Ronkamen, Jim

Subject: New M700 Fire Control

Gentlemen,

I reviewed the telephone conversation we had about the new M700 SPL fire control.

I believe that the objectives, die dates and responsible people below accurately reflect that conversation.

Steve P.

Objectives:

- Update time line with June 2005 or earlier production as the goal. Time line is to be completed by 7/1/04. Doolittle
- Re calculate cost analysis by 7/1//04. Doolittle
- Re calculate piece price pn SRL as follows: Doolittle
- The plating/coloring of the components in the new fire control are to be the same as in the present fire control. Paris that are plated presently stay plated in the new fire control. Parts that are black oxide colored stay black oxide colored. I understood that our objective was replicating the current M/700 trigger and sear in an attempt to maintain improved finish. Before we remove the plating on side plates, blocker and safety I would like to understand the total cost implication.

The cost to plate each component is about \$0.12 each. Not a lot of money but it does involve tracking and shipping pails in and out plus some potential reaming of holes to maintain diameters.

The trigger and sear finish process is changed to 32Ra max. The current M/700 specification on