

both trigger and sear is 16Ra, which I thought we felt we could hold absent plating. The drawing does say 16 Ra, but our measurements of actual parts shows some parts in the high 20's. We are anticipating that normal deviation will yield some parts up to 32 Ra.

3. 4 ½ to 5 ½ pound trigger pull on the new fire control.

4. Submit a capital appropriation request for the new fire control project by 7/1/04. Doolittle

5. E-town to evaluate the trigger pull with the following configurations. Diaz Etown R&D will assemble firecontrols and guns as necessary, but Marketing is doing the evaluation. I believe the sample size was one each. R&D does not have three of any SKU from DAT. We could supply 2 Varmint Rifles in .223 if need be, but again I thought we were doing one each.

Whatever the number of guns is adequate for Marketing review is ok.

1. Three Varmint Rifles with original DAT fire controls.

2. Three Varmint Rifles with the same SKU as in (a) from OHL with the present fire control.

3. Three Varmint Rifles with the same SKU as in (a) with three triggers and three sears at a 27Ra built into the new fire control. Doolittle to provide triggers and sears. 16Ra or 27Ra?

Per paragraph 2 above we are making them more towards the worse case.

(We are going to try to improve our existing finish and get us down to 16 Ra or better.)

Stephen Perniciaro, P.E., CMfgE
Engineering Manager
Remington Arms Co.
14 Hoefler Avenue
Illion, NY 13357
315-895-3365
Fax 315-895-3670
steve.perniciaro@remington.com