

## Jay Bunting

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**From:** Diaz, Danny  
**Sent:** 06/21/2004 10:49:42 AM  
**To:** Perniciaro, Stephen; Millner, Tommy; Cahan, Paul L.; Bristol II, Ronald H; Little, Mark; Bunting, Jay; Trull, John  
**CC:** Mead, Joseph P.; Doolittle, James F.; Ronkainen, Jim  
**BCC:**  
**Subject:** RE: New M700 Fire Control

I have some issues with the minutes. My comments are in RED in the body of the message below.

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From: Perniciaro, Stephen  
 Sent: Friday, June 18, 2004 5:15 PM  
 To: Millner, Tommy; Cahan, Paul L.; Bristol II, Ronald H; Little, Mark; Diaz, Danny  
 Cc: Mead, Joseph P.; Doolittle, James F.; Ronkainen, Jim  
 Subject: New M700 Fire Control

Gentlemen,

I reviewed the telephone conversation we had about the new M700 SPL fire control.

I believe that the objectives, due dates and responsible people below accurately reflect that conversation.

Steve P.

**Objectives:**

1. Update time line with June 2005 or earlier production as the goal. Time line is to be completed by 7/1/04. Doolittle
2. Re calculate cost analysis by 7/1/04. Doolittle
3. Re calculate piece price on SPL as follows: Doolittle
  - a. The plating/coloring of the components in the new fire control are to be the same as in the present fire control. Parts that are plated presently stay plated in the new fire control. Parts that are black oxide colored stay black oxide colored. I understood that our objective was replicating the current M/700 trigger and sear, in an attempt to maintain improved finish. Before we remove the plating on side plates, blocker and safety I would like to understand the total cost implication.
  - b. The trigger and sear finish process is changed to 32Ra max. The current M/700 specification on both trigger and sear is 16Ra, which I thought we felt we could hold absent plating.
  - c. 4 ½ to 5 ½ pound trigger pull on the new fire control.
4. Submit a capital appropriation request for the new fire control project by 7/1/04. Doolittle
5. E-town to evaluate the trigger pull with the following configurations: Diaz E-town R&D will assemble firecontrols and guns as necessary, but Marketing is doing the evaluation. I believe the sample size was one each. R&D does not have three of any SKU from DAT. We could supply 2 Varmint Rifles in .223 if need be, but again I thought we were doing one each.
  - a. Three Varmint Rifles with original DAT fire controls.
  - b. Three Varmint Rifles with the same SKU as in (a) from OHL with the present fire control.
  - c. Three Varmint Rifles with the same SKU as in (a) with three triggers and three sears at a 27Ra built into the new fire control. Doolittle to provide triggers and sears. 16Ra or 27Ra?