

- Choke Tube Constriction/Patterning Concerns  
 OBJECTIVE: Conformance to SAAMI spec/product enhancement  
 Testing with the M1100 Tournament Skeet 20 GA showed that we had a problem with the extended choke tubes patterning too tight. This has sparked discussion of a full scale audit of all of our 12 and 20 GA choke tubes to verify patterns are correct. Findlay has proposed drawing changes that will be confirmed through a test plan.  
**ACTION: Review test results**  
**Corrective action date-**  
**New Tube Identification-Need some sort of symbol or marking to differentiate new tubes from older tubes.**
  - Complete shooting of 12/20/28 gauge extended Briley tubes by end of February
  - Old fixed skeet was "bow tie" configuration all others tapered to .5" flat; why?**ACTION: Pursue making tubes meet SAAMI specs. Gain an understanding of old fixed choke dimensions and performance. Get hardcopy of specs to J. Fink and J. Bunting**
  - Better to error on the side of tighter constrictions
  - Engineering to start with 410/28/20 to get choke tubes patterning to spec.

Findlay to provide chart with proposal for all gauges.

Per Jay Bunting-Stop all transmittals until further review.

- Surface Finishes on Internal Components  
 OBJECTIVE: Product enhancement
- Marketing to provide direction on acceptable finishes/changes. Images of a M1100 Sporting .410 breech bolt were supplied. With the exception of tool marks in the locking block, the top of the bolt was within current manufacturing levels of acceptability. However, in the eyes of Marketing the level of finish was not acceptable based on quality of finish of competing guns.

### **ILION BASED GENERAL TOPICS**

- New Product Timelines  
 Review of timelines for BOD presentation  
**ACTION: Marketing to revise dates for Diaz, PM's and Engineering to sign off on.**
- Elimination of ISS on common fire control and Model 700, Model 7  
**ACTION: Establish final plan forward for ISS.**  
**ACTION: Ilion to confirm that all bolt guns will have Mayfield cable lock in place and ISS off for phase in Q4.**  
**ACTION: Ilion & E-Town to confirm that Regal lock is in place for all other firearms except M332 for same time frame.**  
**ACTION: Ilion or E-Town needs to identify a CA DOJ lock for M332 to implement ASAP.**  
**ACTION: Direction from Marketing is that we will be CA DOJ compliant and ISS free for all Remington firearms for the catalog year 2005.**  
**Fluted firing pin end of April**  
**Regal currently making locks**  
**Critical that transition completed by end of 2004**  
**Common fire control transition to start June/July**