

Remington Arms Confidential

**Remington.**

**REMINGTON ARMS COMPANY, INC.**

**RESEARCH & DEVELOPMENT TECHNOLOGY CENTER**

**315 W. RING ROAD**

**ELIZABETHTOWN, KENTUCKY 42701-9318**

**(270) 769-7600 FAX (270) 737-9576**

Remington Arms Company, Inc.  
John C. Trull  
Post Office Box 700  
Madison, NC 27025

June 3, 2004

**VIA EMAIL: JOHN.TRULL@REMINGTON.COM**

The Test and Measurement organization within the Elizabethtown Research and Development facility formally supports exit from both Design Acceptance and Trial and Pilot testing of the M/710 Magnum Bolt Action Rifle (configured in 7mm Rem. Mag.) subject to the following issues and conditions:

1. A Design Transmittal must occur to formally establish component dimensional parameters reflective of T&P product. All shipped 7mm Rem. Mag. product must conform to these parameters or a written deviation from design must be obtained from the Design team.
2. Trigger pull specification for the Magnum is now 4.5 lbs. - 6.0 lbs. (established during the 300 Win. Mag. testing)
3. Trigger to sear engagement for the Magnum is now .025" - .030". (established during the 300 Win. Mag. testing)
4. Proper chamber dimensions and finish must be maintained. This is critical in the belted magnum calibers for the proper operation of the gun. A quality chamber will insure that the fired case can be extracted from the chamber with an acceptable amount of operator effort.
5. Front Take Down Screw torque must be monitored and maintained during assembly to the specified 70-75 in. lbs. to help prevent the premature loosening of this screw during live fire.

The following issues were discovered during the testing of the 300 Win. Mag. product. No changes have been made that would affect these issues; therefore they still exist in the 7mm Rem. Mag. product.

In the case of the Magazine Box Deformation during live fire, this issue is less severe simply because of the lower recoil impulse and bullet weight.

Several issues exist which Test reasonably believes may result in customer dissatisfaction. These issues have no absolute test objective criteria associated with them at this time so Test has no basis to withhold ship approval. Consequently, Test supports ship contingent on Marketing approval of these issues:

Subject to Protective Order - Williams v. Remington