

- 6457 – M870 SPS FR/CL 20 GA
T&P scheduled to begin 2/6 with production in April.
- Waiting on new guide rings
- Barrel incorporates new optimized rifling
- Every 20 gauge except 1100 now has 3" chamber

ACTION: Manufacturing to advise current T&P status and production date.

4455 – M1100 Sporting XBL 28/27

Schedule concurrent with gun.

ACTION: Manufacturing to advise current T&P status and production date.

- May on the 28/27, the 410 has been pushed out until June.

2005 New Shotgun Product

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OBJECTIVE: New Product
ACTION: Discussion of prospective new shotgun programs and strategies for 2005.

M870 EXP .410 slug gun. Findlay working up quotes for sights. NPP-2004-35

- \$47K for sight tooling
- 10 prototypes being built
- Engineering will continue to develop
- Prototype sights in March 12th, week to finish barrels and get into T&P, then order MIM tools to arrive late May. Tentative schedule.

M332 Sporting DL

- Engineering-We must figure out shooting open issue
- **ACTION: Fink-Provide clear written NPP with direction**
- OBJECTIVE: Announce Target models on 2005 Spring Gun Program

M1100 Sporting DL

- Fink to provide NPP and discuss

M332 Small Gauge

- Small frame 20 gauge
- Frame to accommodate 16 gauge barrels
- Stock dimensions-trimmed down version of 12 gauge
- 26" and 28" Barrels
- Steve Perniciaro and Dave Findlay have drawings
- Need to examine ways to build low volume items efficiently
- Investment cast-brings some new issues and solves others
- Have to improve cost, efficiency and quality
- OBJECTIVE: To announce 20 gauge M332 on 2006 Spring Gun Program
- Brad Howard presented current design at March 2004 PTM. Status and timelines to meet August 2005 announcement

Ilion Quality – Shotguns

Shotgun POI

OBJECTIVE: Conformance to SAAMI spec

ACTION: Ilion to provide status of this project. Priority of shotguns in which to incorporate these changes first:

1. All 1100 Target, 1100 Classic Field and Synthetic
2. 11-87 Premier and SP/SPS
3. 870 Wingmaster and SPS
4. 870 Express