

### M332 Sporting

#### M332 Trap

- Production-Are barrels longer than 30" an issue?
- Can we do raised side panels?
- Engineering-We must figure out shooting open issue
- **ACTION: Engineering-Figure out what it will require to produce 32" and 34" barrels as well as raised side panels**
- **32" barrels are possible on autoloaders**
- **34" barrels are possible on pumps or O/U's**
- **ACTION: Fink-Provide clear written NPP with direction**
- **OBJECTIVE: Announce Target models on 2005 Spring Gun Program**

#### M332 Small Gauge

- Small frame 20 gauge
- Frame to accommodate 16 gauge barrels
- Stock dimensions-trimmed down version of 12 gauge
- 26" and 28" Barrels
- Steve Perniciaro and Dave Findlay have drawings
- Need to examine ways to build low volume items efficiently
- Investment cast-brings some new issues and solves others
- Have to improve cost, efficiency and quality
- **OBJECTIVE: To announce 20 gauge M332 on 2006 Spring Gun Program**
- Brad Howard presented current design status and timelines to meet August 2005 announcement

### Ilion Quality – Shotguns

- Shotgun POI  
**OBJECTIVE: Conformance to SAAMI spec**  
**ACTION: Ilion to provide status of this project. Priority of shotguns in which to incorporate these changes first:**
  1. All 1100 Target, 1100 Classic Field and Synthetic
  2. 11-87 Premier and SP/SPS
  3. 870 Wingmaster and SPS
  4. 870 Express
  5. SP-10
Findlay presented prototype of proposed new rib design to bring our POI in line with SAAMI.  
**ACTION: Ilion to test in January and report on results of testing at March PTM.**  
**Need samples shipped to Madison to evaluate.**
  - 12 gauge 870, 1100, 1187 SAAMI sight picture 3.27" low, Remington sight picture .90" High
  - Raised POI 3"-4"
  - M332 shoots to SAAMI sight picture
  - Tooling & Gauging to be complete by June 2004
  - T&P Scheduled September 2004 for 870/1187**ACTION: 12 gauge 1187 standard contour barrels shipped to J. Fink for Marketing evaluation and report at March PTM**
  - **Ribs in process for the 1100 Target, Classic Field, 1187 Premier and 870 Wingmaster.**
  - **ACTION: Marketing to shoot 1187 barrels and report to Engineering before next meeting.**