

2004 New Shotgun Product

- General New Product Discussion
OBJECTIVE: Ship new product on time
ACTION: **Ilion to provide status of any 2004 new shotgun products that have not been released in production yet. From my notes, these products are:**
 - 9583 – M1100 Sporting 28/27
T&P scheduled for Feb. Production May.
 - 9549 – M1100 Sporting 410/27
T&P scheduled for Feb**ACTION: Engineering to insure gun reliably cycles both 2 ½" and 3" shells Scheduled same as 28 GA**
ACTION: Manufacturing to advise current T&P status and production date.
 - 6457 – M870 SPS FR/CL 20 GA
T&P scheduled to begin 2/6 with production in April
 - Waiting on new guide rings
 - Barrel incorporates new optimized rifling
 - Every 20 gauge except 1100 now has 3" chamber**ACTION: Manufacturing to advise current T&P status and production date.**
4455 – M1100 Sporting XBL 28/27
Schedule concurrent with gun.
ACTION: Manufacturing to advise current T&P status and production date.

2005 New Shotgun Product

- 2005 New Shotgun Product
OBJECTIVE: New Product
ACTION: Discussion of prospective new shotgun programs and strategies for 2005.

M870 EXP .410 slug gun. Findlay working up quotes for sights. NPP-2004-35

- \$47K for sight tooling
- 10 prototypes being built
- Engineering will continue to develop

M332 Sporting

M332 Trap

- Production-Are barrels longer than 30" an issue?
- Can we do raised side panels?
- Engineering-We must figure out shooting open issue
- **ACTION: Engineering-Figure out what it will require to produce 32" and 34" barrels as well as raised side panels**
- **ACTION: Fink-Provide clear written NPP with direction**
- **OBJECTIVE: Announce Target models on 2005 Spring Gun Program**

M332 Small Gauge

- Small frame 20 gauge
- Frame to accommodate 16 gauge barrels
- Stock dimensions-trimmed down version of 12 gauge
- 26" and 28" Barrels
- Steve Perniciaro and Dave Findlay have drawings
- Need to examine ways to build low volume items efficiently
- Investment cast-brings some new issues and solves others
- Have to improve cost, efficiency and quality
- **OBJECTIVE: To announce 20 gauge M332 on 2006 Spring Gun Program**