

Ilion Quality Issues – Rifles

- Bolt-Action Rifle “Lays Left” Issue  
OBJECTIVE: Quality Issue  
Action: Engineering and Quality to Provide a brief overview of implementation of corrective action on issues uncovered by team.  
Action: Did not review. Will review at next Meeting.
- Model 700/Seven Trigger Pull Weights  
OBJECTIVE: Quality Issue  
Sales and Marketing are receiving a great deal of feed back from customers and consumers that we are losing sales at a devastating level to the Savage Accutrigger offerings.  
Action: Let’s finalize direction and path forward given plans on the table at this meeting.  
Action: M700/7 Trigger Pull- Set pull at final assembly to 4 ½ to 5 ½ pounds. Ilion engineering to report at next meeting.  
Action: D. Diaz to evaluate fluted firing pin and report status at next meeting.
- Centerfire Rifle Chamber Specs – Ilion reamers as compared to SAAMI  
OBJECTIVE: Quality Issue  
Action: Perniciaro/Diaz to advise if proposals will be made to SAAMI to add freebore to cartridge drawings determined to be an issue from last meeting.  
Action: Team agreed not to present to SAAMI as conversations with Ken Green indicated we had only a snowball’s chance of getting approval.
- Model 7400 Improvement Project  
OBJECTIVE: Quality Issue  
ACTION: Need status update from Findlay. Also, need to determine if we can have 150 replacement barrels in 35 Whelan for Borchers by this spring. They have big problems with their guns in Spain right now. Trull needs to be prepared to address performance concerns with key customers at IWA show complete with timelines that manufacturing can support.
  - Orifice hole moved rearward and reduced in size
  - 5 guns in bolt velocity test
  - 3 guns in endurance test
  - 1.7% malfunction rate
  - Will have more data next PTM
  - Return all 150 guns from BorchersResolve-Carbine 308 Win and 35 Whelan-a new model or a Carbine 7400  
ACTION: Trull must have information to present to customers at IWA. Primarily, what we are doing, why we are doing it and when we will see the changes. Also, how to handle the 150-200 35 Whelan guns that Borchers has in their possession.
- Bolt-Action Rifle Torque Settings at Final Assembly  
OBJECTIVE: Quality Issue  
ACTION: Manufacturing to confirm that processes have been changed at final assembly.
  - Manufacturing fine tuning processAction: Ilion to confirm that all controls are in place by March PTM.
- Other Concerns from Ilion.

Priorities – Need to understand priorities and understand how LE/Military fits into the fold with the Sporting line. There is no separate budget for LE/Military new products.