

Action: Shumway to update team on progress.

- Salt Bleed Out
OBJECTIVE: Quality Improvement
We continue to see bluing salt bleed out all too frequently on both our shotguns and our rifles. Other manufacturers do not appear to have the same degree of problems with this issue.
ACTION: Ilion to advise on progress to eliminate (no bleed tank project)

ILION BASED RIFLE PRODUCTS

2004 New Rifles

- Model 700 CDL (Classic Deluxe)
NPP-2004-24 RAMACS (7007, 7015, 7011, 7017, 7047, 7049, 7051, 7053)
OBJECTIVE: New Product
Action: Production Status from Ilion
- Model Seven Synthetic Stock
OBJECTIVE: New Product
Action: Status of mold texturing and samples for SHOT to Trull
- Model 700 204 Ruger
OBJECTIVE: New Product
NPP-2004-36, 37, 38 RAMACS 6196 (LV SF), 7467 (VLS), 7527 (ADL SYN)
ACTION: Test and Production Status from Ilion

2005 Prospective Ilion New Rifle Programs

- 2005 New Products
OBJECTIVE: New Product
 - Model 700 Syn Stock Redesign Status
 - Model 700 Special Purpose Synthetic – Trull to issue NPP prior to Meeting.
 - Update to Varmint Line – Review/discuss new concepts. Review McMillan stock designs
 - Model 700 Classic thoughts – Any Ideas? 35 Remington?
 - Ultimate Firearms Muzzleloader – Samples received. Need to review and address path forward.

Ilion Engineering Topics – Rifles

- Alternative Metal Finish for Stainless Rifles
OBJECTIVE: Product Enhancement
Action: Sietema to brief team on Bodycote process, what it is, how it performs, and what it costs.
- Roller Burnish for Rifle Chambers
OBJECTIVE: Product Enhancement
Engineering reported at last meeting that this process is being held up due to chamber eccentricity issues. Bulk of problem appears to rest with current CF heading process at Ilion.
Action: Engineering to update on status. Can we implement on 7400/7600's?

Ilion Quality Issues – Rifles