

To: W.E. Leek

From: A. A. Hugick - F. E. Martin

Subject: Mohawk 600 Rifle Quality Audit

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TEST/OBSERVATIONS: (Cont'd)

- 4. /A check of the production sample 2/73, and Research Design Test rifles exhibited this ability to produce a striker fall with manipulation of the safe.
- 5. Two (2) rifles had steel drilling chips located in the fire controls.
- 6. One (1) rifle had a large wood chip located next to the fire control housing in the stock assembly.
- 7. Trigger pull and sear-to-connector engagement was checked and found to be normal with one exception. Excessive (.050<sup>+</sup>) sear-to-connector engagement was noted on 6786714 308 cal. -EY-96.
- 8. Six (6) rifles could be made to follow down. This was accomplished by maintaing forward bolt handle pressure during cocking of the striker assembly.
- 9. One (1) rifle had the rear sight broken off. This was not located in the packing box. This rifle 6807380 6mm-XY-96 also had the rear sight spacer block backward which may have caused this breakage.
- 10. Results of reviewing these twenty(20) rifles have been reviewed with Design and PE&C.

6786690-308-EY-96

- 1. Can be made to follow down if the bolt is rotated and maintained in forward position.
- Can be made to fire with safety if safe thumb piece is positioned at approx. 1/2 way between safe on - safe off, and trigger is pulled.

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- 3. Trigger pull: 4,25, 3.75, 4,00.
- Sear-to-connector engagement appears normal.

6745\$1-222\EY-96

- Can not be made to follow down. 1 .
- 2. Can be made to fire with safe.
- Tripger pull 4.25, 4.25, 4.25 3.
- 4 Sear-to-connector engagement appears below Normal.
- Drilling chip removed from fire control. 5.

6808449-222-XY-96

- Can be made to follow down . 1.
- Can be made to fire with safe. 2.
- Trigger pull 4.50, 4.25, 4.25 3.
- Sear-to-connector engagement appears below Normal.

6808576 - 222-XY-96

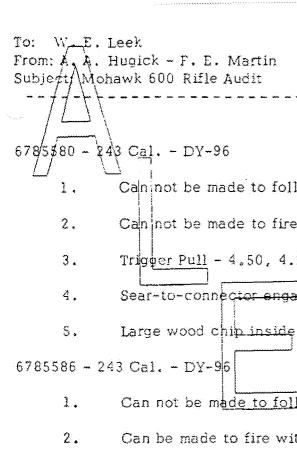
- 1. Can not be made to follow down.
- 2. Can be made to fire with safe.
- Trigger pull 3.75, 3.75, 3.50. 3.
- 4. Sear-to-connector engagement appears Normal.

6808461 - 222-XY-96

- Can not be made to follow down.
- Can be made to fire with safe.
  - Trigger pull 3.50, 3.25, 3.50
  - Sear-to-connector engagement appears normal.

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- Calminot be made to follow down.
- Can not be made to fire with safe.
- Trigger Pull 4.50, 4.25, 4.25.
- Sear-to-connector engagement appears normal.
- Large wood chip inside stock next to fire control
- Can not be made to follow down.
- Can be made to fire with salfer
- Trigger pull 4.50, 4.50, 4.25 3.
- 4. Sear-to-connector engagement appears below normal.

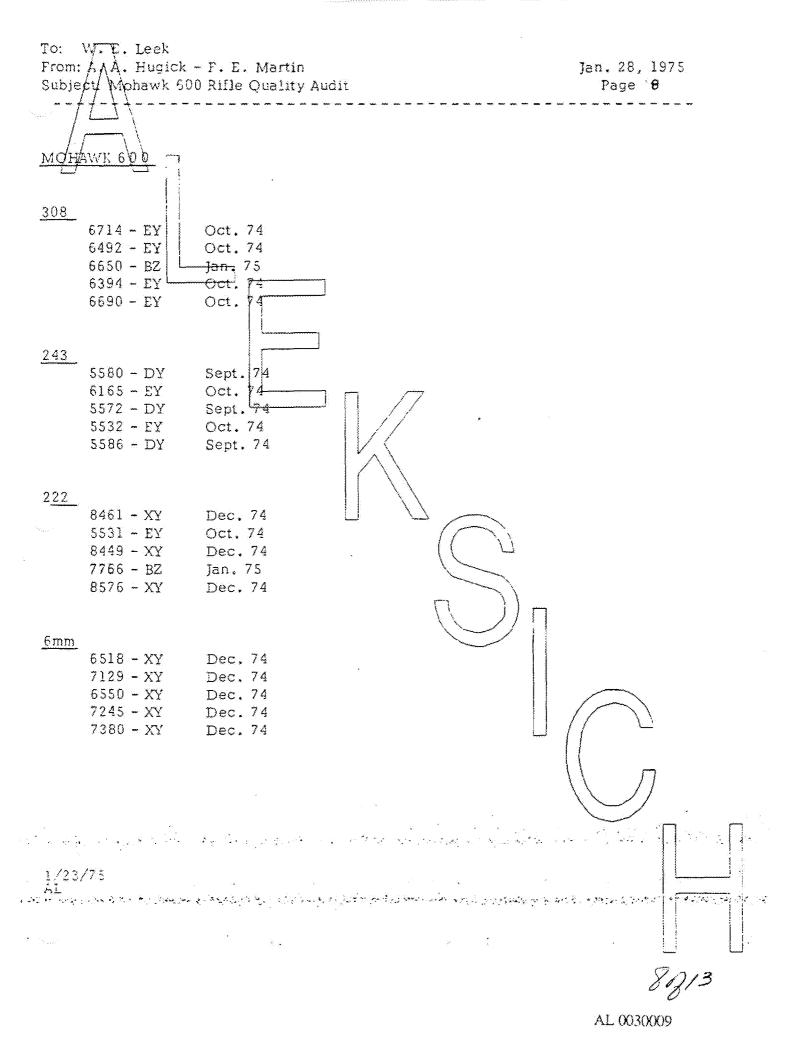
6807766 - 222 Cal. - 8Z - 96

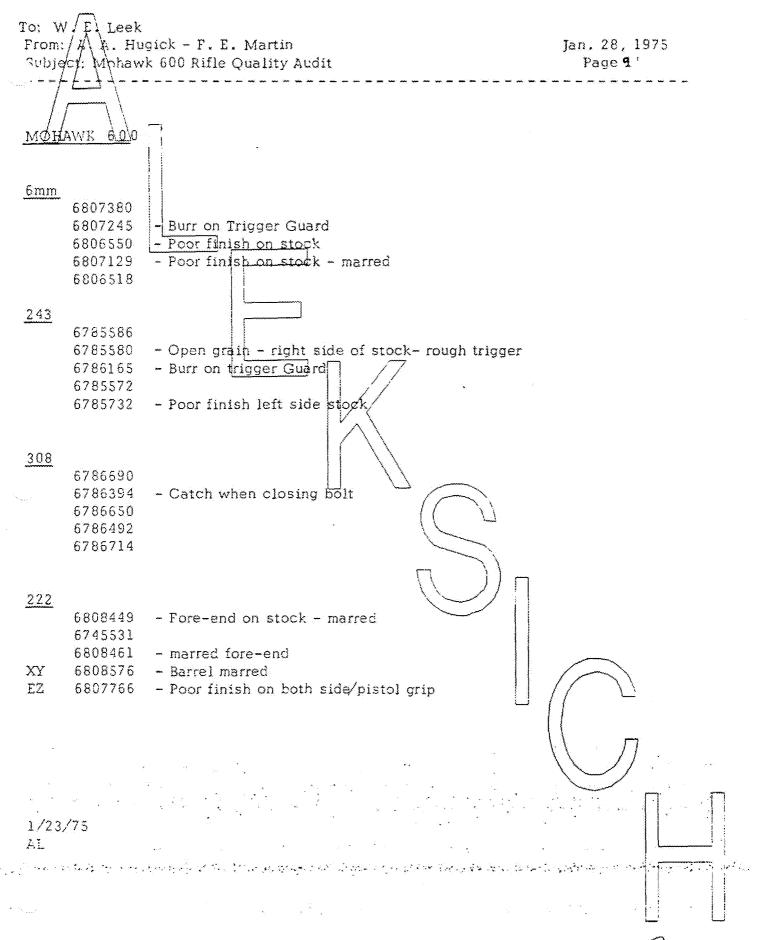
- 1. Can not be made to follow down
- 2. Can be made to fire with safe.
- 3. Trigger pull 6.00, 5.50, 5.50
- 4. Sear-to-connector engagement appears normal.

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Measurement/Test Lab

Ilion Research Division





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