

Remington Arms Confidential

**Remington.**

**REMINGTON ARMS COMPANY, INC.**

**RESEARCH & DEVELOPMENT TECHNOLOGY CENTER**

**315 W. RING ROAD**

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March 24, 2004

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The Test and Measurement organization within the Elizabethtown Research and Development facility formally supports exit from both Design Acceptance and Trial and Pilot testing of the M/710 Magnum Bolt Action Rifle (configured in .300 Win. Mag. only) subject to the following issues and conditions:

1. A Design Transmittal must occur to formally establish component dimensional parameters reflective of T&P product. All shipped .300 Win. Mag. product must conform to these parameters or a written deviation from design must be obtained from the Design team.
2. The 7MM Rem. Mag. caliber addition will be included in the partslist and initial transmittal package. Although included in the initial transmittal, a formal combined DAT/T&P test must be run on the 7MM Rem. Mag variant and pass prior to any shipment of 7MM Rem. Mag. product.
3. Trigger pull specification for the Magnum is now 4.5 lbs. – 6.0 lbs.
4. Trigger to sear engagement for the Magnum is now .025" - .030".

Several issues exist which Test reasonably believes may result in customer dissatisfaction. These issues have no absolute test objective criteria associated with them at this time so Test has no basis to withhold ship approval. Consequently, Test supports ship contingent on Marketing approval of these issues:

- Action Binds Caused by Incorrectly Loaded Magazine Boxes – This only occurs when cycling the action to the rear with the magazine box loaded to capacity. If the box is loaded incorrectly, the resulting stagger of the rounds takes up all the available vertical space in the box. If the action is closed and the box is installed into the rifle, opening and cycling the bolt results in the bottom lug at the 6 o'clock position catching the belt on the magnum case of the top round in the magazine. Since there is no room for the round to travel downward the bolt movement is stopped at this point. The only way to clear this condition is to remove the magazine box. It is relatively easy to load the magazine box and result in an incorrect round stagger. Based on initial customer

Subject to Protective Order - Williams v. Remington