

- Embellishment changes to shotgun receivers, NPP-2004-29
OBJECTIVE: Change or eliminate the "dated" embellishment on our current receivers to better respond to market requests.
ACTION: **Schoppman to work with Skinner to plan implementation and not strand inventory of embellished product. New RAMACs may be required.**
- Shotgun samples
OBJECTIVE: Meet deadlines for Writers and Sales samples
ACTION: **Schoppman to review sample needs for new product IAW the quantities and timeline delivered to Ilion in July.**

Ilion Quality – Shotguns

- Shotgun POI
OBJECTIVE: Conformance to SAAMI spec
ACTION: **Need samples in Madison of new rib design for evaluation. Samples due to Marketing end of August. Schoppman to review the design and give direction on approval. Priority of shotguns in which to incorporate these changes first:**
 1. All 1100 Target, 1100 Classic Field and Synthetic
 2. 11-87 Premier and SP/SPS
 3. 870 Wingmaster and SPS
 4. 870 Express
 5. SP-10
- 11-87 Super Mag
OBJECTIVE: Determine necessary changes to make this product to the performance requirements as originally specified.
Action: **Engineering to provide update on design recommendations and timeline for implementation. What testing needs to be done and when can we expect to make the transition in production?**

ILION BASED GENERAL TOPICS

- Elimination of ISS on common fire control and Model 700, Model 7
ACTION: **Schoppman/Trull to provide direction on replacing the ISS on all Ilion based product. Ilion to provide an update on testing impact and impact to parts lists.**
Implementation requires testing for both the bolt-action ISS products and CFC ISS products.
Bolt Action – This testing is to be run concurrently with efforts to reduce trigger pull weights on bolt action rifles. Testing will be conducted at E-Town with non-iss bolt plug and fluted firing pin to eliminate kinked firing pin spring.
- CFC- Testing required on "shark-fin" style MIM trigger and lengthened old style screw machine safety.
- ACTION: **Test plan and schedule for bolt action products due from Perniciaro on 9/30. T&E on CFC should be completed by 9/30. Perniciaro to issue schedule to Product Team Members for phase in on all Ilion products by 9/30.**
- Customer/Consumer Issues
OBJECTIVE: Feedback to Manufacturing on key customer and consumer issues.
ACTION: **Danny Evans to cover top product issues as reported by CSRs and Consumer Service, broken out separately by shotguns and by rifles.**