Samples due to Marketing. Pending approval by Marketing, by Jan 2004 we should be shipping all new product. Priority of shotguns in which to incorporate these changes first:

1. All 1100 Target, 1100 Classic Field and Synthetic

2. 11-87 Premier and SP/SPS

3. 870 Wingmaster and SPS

4. 870 Express

5. SP-10

ACTION: 11-87 Standard contour samples are due in Madison 8/31 for review.

11-87 Super Mag

OBJECTIVE: Determine necessary changes to make this product to the performance requirements as originally specified.

Action: Engineering to provide update on design recommendations. Final engineering recommendation due by September Product Team Meeting. Ilion: On track to provide the above recommendations. Findlay outlined some key performance improvements and what the ballpark costs would be to implement. The foremost improvement appears to be around the gas collar and the position of the vent holes.

Schoppman: Existing product ready for shipment will ship as scheduled, but all new product (following requisite testing) will incorporate the design changes outlined by Findlay. This should help significantly in terms of reliability and durability, as according to the data presented, excessive bolt velocities should be reduced to more manageable levels.

New Subject: SHOT Show Special

Schoppman: Will introduce a Model 1100 410/25 Sporting to round out the Sporting line.

ACTION: Mroz to lead the development effort, especially around inclusion of extended Briley choke tubes with the offering. NPP to follow.

## ILION BASED GENERAL TOPICS

Elimination of ISS on common fire control and Model 700, Model 7

ACTION: Schoppman/Trull to provide direction on replacing the ISS on all Ilion based product. Ilion to provide an update on testing impact and impact to parts lists.

Action: Ilion to establish schedule for updating 1. M700/7/710/673 Owner's Manual 2. 597 3. Proceed with Common Firecontrol models

Action: Ilion to establish phase in date by next PTM

Action: Team agreed to remove "J" off box end label now.

Action: Ilion & E-Town to work together to establish required testing parameters and

timing. Plan to be ready by next PTM.

Customer/Consumer issues

OBJECTIVE Feedback to Manufacturing on key customer and consumer issues.

ACTION: Danny Evans to conference in at 11 a.m. to cover top product issues as reported by CSRs and Consumer Service, broken out separately by shotguns and by rifles.

Put off until September Product Team.

3 Chambers in 20 ga deer barrels (NPP 2003-78)

OBJECTIVE: Uniformity across 20 gauge slug offerings.

ACTION: Ilion to report on timeline for implementation with regard to new mandrel and SAAMI chamber drawing. By 4<sup>th</sup> quarter, we should be ready for catalog.

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