

8/13/03

**Model 40-XS .308 Win Cal Bolt Action Rifle System**  
**Product Cost Estimate:**

P/N	Description	Mfg Variable cost (VC)			Total VC (d)=(a+b+c)	Plant Ovhd & Depr. Cost (e)	Total Mfg Cost (f)=(d+e)
		Material (a)	Labor & EBs (b)	Mfg Ovhd (c)			
96002	Barrel Assembly 24"	\$ 19.24	\$ 18.04	\$ 19.28	\$ 56.56	\$ 13.54	\$ 70.10
94098	Bolt Assembly	7.85	4.15	3.09	15.09	3.09	18.18
17013	Bolt Stop	0.17	0.11	0.05	0.33	0.07	0.40
24475	Bolt Stop Pin	0.10	-	-	0.10	-	0.10
15224	Bolt Stop Spring	0.07	-	-	0.07	-	0.07
97092	Pelican Case	121.54	-	-	121.54	-	121.54
17017	Ejector	0.35	-	-	0.35	-	0.35
94555	Ejector Pin	0.01	-	-	0.01	-	0.01
17019	Ejector Spring	0.03	-	-	0.03	-	0.03
93712	Extractor	0.75	0.01	-	0.76	-	0.76
22041	Firing Pin Assembly	5.99	1.52	0.55	8.06	1.02	9.08
104127	Front Guard Screw	0.08	0.01	0.01	0.10	-	0.10
16715	Magazine	1.13	0.06	0.04	1.23	0.04	1.27
90982	Magazine Follower	3.71	0.57	0.22	4.50	0.42	4.92
15699	Magazine Spring	0.37	-	-	0.37	-	0.37
21723	Proof Round (1.13)	0.32	-	-	0.32	-	0.32
21485	Test Round (9)	2.61	-	-	2.61	-	2.61
104126	Rear Guard Screw	0.09	0.01	-	0.10	-	0.10
17034	Receiver Plug Screw (4)	0.16	-	-	0.16	-	0.16
24476	Sear Pin	0.10	-	-	0.10	-	0.10
	Stock Assembly (H&S Precision Part# PST25)	445.00	-	-	445.00	-	445.00
	Trigger Assembly (40-X)	2.37	5.15	1.96	9.48	3.69	13.17
	Trigger Guard Assembly (Sunny Hill)	200.00	-	-	200.00	-	200.00
201392	Trigger Loc	1.75	-	-	1.75	-	1.75
	Bipod (Harris LMS)	83.63	-	-	83.63	-	83.63
	Pod Lock (KMW Pod-Loc)	21.20	-	-	21.20	-	21.20
	Scope Rail (Badger Ordnance)	150.00	-	-	150.00	-	150.00
	Scope Rings (Badger Ordnance)	85.00	-	-	85.00	-	85.00
96222	Scope (Leupold VX-III 3.5-10x40 LR M1)	650.00	-	-	650.00	-	650.00
	Sling (Turner AWS Black #NMSRAWS)	26.00	-	-	26.00	-	26.00
	Final Assembly incl'g Kits (Est)	-	62.43	22.41	84.84	41.16	126.00
		<b>\$ 1,829.62</b>	<b>\$ 92.06</b>	<b>\$ 47.61</b>	<b>\$ 1,969.29</b>	<b>\$ 63.03</b>	<b>\$ 2,032.32</b>

Subject to Protective Order - Williams v Remington

BARBER - REM DOCSB0016687

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