

Employee Technical Test 597

1. When firing, the bolt fails to extract or eject the shell after cleaning what could have been improperly assembled?
 - A. Magazine box.
 - B. Bolt guide rail screws to are tight.
 - C. To much oil in the barrel assembly
 - D. Over tightened trigger guard screws.
2. Explain the difference between the "new style" and "old style" ejector.
3. What is the recommended torque setting on the taken down screws?
 - A. 15 in/lbs.
 - B. 20 in/lbs.
 - C. 35 in/lbs.
 - D. 45 in/lbs
4. The 597 are a gas operated auto-loading rimfire.
 - A. True
 - B. False
5. If the bolt fails to close on a live round list at lease 2 possible causes.
6. After the last shot has been fired the bolt fails to lock open what part/s could be at fault?
 - A. Trigger link assembly
 - B. Magazine box
 - C. Magazine latch
 - D. Bolt hold open
7. How tight should the bolt guide rail screws be?
 - A. Finger tight
 - B. 15inch/ lbs
 - C. 20 inch/ lbs
 - D. 10 inch/ lbs
8. List the parts needed to replace a missing extractor.
9. Explain the how to remove the trigger assembly from the rifle.