

Ilion Engineering Topics – Shotguns

- Common Fire Control/ISS Modifications to meet CA DOJ Test Standards
OBJECTIVE: Competitive Advantage
Action: Ilion/Etown to provide status update on getting approval from California DOJ.
- New Product Process Proposal
OBJECTIVE: Increase effectiveness and improve communications between sites.
Action: Steve P to review a new product implementation concept for group discussion.
- BOS Procedural Changes
OBJECTIVE: Pilot program for improved planning and execution for Law Enforcement BOS
Action: Schoppman to review the proposal and timeline for implementation.
- 20 gauge FR CL
OBJECTIVE: New 20 gauge slug gun offerings
Action: Ilion to report on any Engineering or implementation issues around making 20 gauge fully rifled barrels. Customers are clamoring for this offering. Are all previous issues surrounding accuracy solved?

Ilion Quality – Shotguns

- European Proof House Barrel Rejects
OBJECTIVE: CIP Compliance
Action: Ilion to report on measurement and process study to address recent rejects
- Shotgun POI
OBJECTIVE: Conformance to SAAMI spec
Action: Ilion to report on testing of new barrel contour/new rib to bring shotgun POI into SAAMI spec.
- Model 1100 Competition Master
OBJECTIVE: Establish higher performance criteria for this gun than standard Model 1100
Action: Ilion to report on status of using the “scaled down” 11-87 Super Mag test plan deviation to sample the guns for functionality in accordance with malfunction specification from Schoppman.

ILION BASED RIFLE PRODUCTS

2002 New Rifle Product