

Remington Arms Co., Inc.

Subject: Bolt Action Centerfire Safety Message – Update Notice

Models: 600, 660, 700, 40-X made prior to 1982 and XP-100 made prior to 1975

---

- Check magazine box fit to floor plate.
- Check bolt release, trigger centering, and trigger clearance.
- Tighten front takedown screw first, and then tighten rear takedown screw.  
Note: do not over tighten screws in stocks that do not have pillars.
- Close hinge floor plate and check for ease in operation.
- Recheck the bolt release, trigger centering, and clearance.

F. Perform function test to ensure everything is working properly.

G. Check repair packet for:

- Trigger Assembly Checklist
- Firearm Care – Bolt Action.
- Change of operation notice to be returned with each firearm that no longer has the bolt lock feature
- Decline of Repair – To be used if the customer refuses to have the Trigger Assembly repaired or replaced.