

Bolt Action Centerfire – Bolt Lock Update Modification Program
Website text

If you own a model 700 or 40-X

To determine if your firearm has a bolt lock safety installed

- Model 700: Serial Numbers of b6349xxx and forward do not have a bolt lock installed
- Model 40-X Serial Numbers of b630xxx and forward do not have a bolt lock installed
- Call us at 877-387-6691 and we can help you determine if you have one of the firearms over the phone
- Take it to a repair center/gunsmith and have them assess whether your gun has a bolt lock feature

If it has a Bolt-Lock and you decide to participate in the program:

Here is what we will do

- Clean and inspect your gun for proper functioning

Once we have assessed your gun we will advise one of the following:

1. The gun is in good operating condition and we can go ahead and remove the bolt lock
2. The gun is not in good operating condition and we will need to replace the fire control. The new fire control will not have a bolt lock feature installed on it.

We will then return the firearm with the \$20.00 rebate coupon

How to get Service

Complete General Repair Form (Link to form)

Then send your firearm to

An authorized repair station – website link

Or

Ilion Firearms Plant
Attention: BL Safety Program
14 Hoeffer Avenue
Ilion, NY 13357

We will bill/arrange for payment from your once we evaluate your firearms

Bottom of page: History of firearm link// 10 commandments of safety and course//

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