

**To: ALL REMINGTON ARMS AUTHORIZED REPAIR CENTERS**  
**FROM: REMINGTON ARMS – FIELD SERVICE**  
**RE: REMINGTON BOLT-ACTION SAFETY MODIFICATION PROGRAM**

Remington is instituting a **safety modification program** to remove the bolt-lock mechanism from certain Remington bolt-action rifles that were manufactured before 1983. The enclosed packet explains this Remington **safety modification program** in detail. We are sending you this notice to advise you of this new program before we announce it to the general public. One of our field service representatives will be contacting you to discuss the enclosed **safety modification program** materials.

If you or your customers have any questions about this safety program, please refer to the Remington website at [www.remington.com](http://www.remington.com) or Remington's toll-free number – (877) 387-6691.

Enclosed are the following:

1. Copy of the **safety modification program** notice (“Important Safety Message”) to be published in sporting magazines and a list of magazines, which will be running the notice.
2. A flow chart of the bolt-lock **safety modification program** for certain Model 600, 660, 700, 40-X, and XP-100 firearms.
3. Procedure for inspection and bolt-lock removal on certain Model 600, 660, 700, 40-X, and XP-100 firearms.
4. A flow chart of the bolt-lock **safety modification program** for all Model 721 and 722 rifles.
5. Procedure for inspection and bolt-lock removal on all Model 721 and 722 rifles.
6. Printouts of information about the bolt-lock **safety modification program** as shown on the [www.remington.com](http://www.remington.com) website.
7. Labor reimbursement schedule.
8. Repair packet including:
  - Trigger Assembly Checklist;
  - Notice of Change in Operation;
  - Verification of Decline of Repair Form; and
  - Safety rebate coupon with firearm care instructions.