

**D. To reinstall non-bolt lock arm.**

- Install the bolt stop release
- Install safety arm, line up the pivot pin holes and push the pin through.
- Support rear of pin – a model 870 slide assembly works well for this purpose.
- Drop the detent ball into position.
- Set the safety detent spring in position.
- Install the safety snap washer (square side up) over the detent spring and on the pivot pin. From the rear to the detent spring, not over the dimples, slide the snap washer forward using a small flat screwdriver. Once it is in position rotate the snap washer over the dimples. Using the small screwdriver seat the washer on each side of the pivot pin. (Place the tip of the screwdriver near the pivot pin and lightly tap it to seat the snap washer.
- Function check the trigger assembly.

**E. Reassemble stock.**

**1. ADL stock assembly:**

- Make sure magazine box is aligned in receiver.
- Set follower and magazine spring into magazine box.
- Align stock to action being careful not to bind magazine spring between stock and magazine box.
- Align trigger guard and set in takedown screws.
- Snug takedown screws to align stock to action.
- Check bolt release, trigger centering, and trigger clearance.
- Tighten front takedown screw then rear takedown screw, then snug front guard screw. **NOTE:** do not over tighten screws if stock does not have pillars
- Recheck bolt release, trigger centering, and trigger clearance.

**2. BDL stock assembly:**

- Align magazine box to bottom of receiver.
- Align stock to action.
- Set floor plate into stock and make sure it aligns with magazine box.
- With magazine follower and spring entered into magazine box some, place front and rear takedown screws into floor plate hole.
- Snug front and rear takedown screws to hold stock to action.
- Check magazine box fit to floor plate.
- Check bolt release, trigger centering, and trigger clearance.
- Tighten front takedown screw first, and then tighten rear takedown screw. **Note:** do not over tighten screws in stocks that do not have pillars.
- Close hinge floor plate and check for ease in operation.
- Recheck bolt release, trigger centering, and clearance.

**F. Perform function test to ensure everything is working properly.**