

FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS
OUT OF SPECS		M159	CHOKE TUBE THREADS ARE DAMAGED
FUNCTION		M160	EJECTOR DOES NOT HAVE ENOUGH TENSION
OUT OF SPECS	M060	M161	EJECTOR STUCK IN BOLT
OUT OF SPECS		M162	FIRING PIN HITS PRIMER OFF CENTER
OUT OF SPECS	M042	M163	FREEBORE MISCUT / MIN
OUT OF SPECS		M164	EJECTOR IS LOOSE
OUT OF SPECS		M165	RIB DOESN'T ALIGN WITH RECEIVER
OUT OF SPECS		M166	RIB IS DAMAGED
BROKEN PART		M167	RIB LANDS ARE LOOSE
OUT OF SPECS		M167	RIB SWEEPS TO THE LEFT
OUT OF SPECS		M169	RIB SWEEPS TO THE RIGHT
OUT OF SPECS	M039	M170	SCOPE MOUNT THREADS UPSET IN RECEIVER
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED
FUNCTION	M008	M172	CLOSES HARD OVER SHELL
OUT OF SPECS	M043	M173	BARREL BRACKET OUT OF POSITION
OUT OF SPECS		M174	BOLT STOP STICKS
MISCELLANEOUS	M051	M175	ISS BOLT LOCKED IN THE "OPEN" POSITION
OUT OF SPECS	M049	M176	RETURNED FOR RECALL/UPDATE
OUT OF SPECS	M065	M177	STOCK NOT BEDDED PROPERLY
OUT OF SPECS	M056	M178	TRIG ADJ SCREWS RESET, CANNOT READJUST
OUT OF SPECS	M063	M179	BARREL TO RECEIVER MISALIGNMENT
OUT OF SPECS		M180	EXTRACTOR HITS INSIDE CHAMBER
FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER
FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT
OUT OF SPECS		M183	GAS DRIFICE HOLE IS OVERSIZE
BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER
MISCELLANEOUS	M052	M185	3 SHOT PLUG AT WRONG END OF MAG TUBE
BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF
BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING
BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE
BROKEN PART		M189	CARRIER LATCH IS BROKEN
BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL
OUT OF SPECS		M191	GAS HOLES OUT OF POSITION
BROKEN PART	M025	M192	MAG LATCH BROKEN / SEPARATED FROM HOUSING
OUT OF SPECS		M193	CARRIER LATCH TAB IS OUT OF ADJUSTMENT
FUNCTION		M194	ACTION BAR LOCK CATCHES BETWEEN ACTION BAR AND RECEIVER
MISCELLANEOUS		M195	ACTION CLOSES TOO EASILY
FUNCTION		M196	ACTUATING ROD BENT/LOOSE
OUT OF SPECS		M197	CHOKE TUBE CONCENTRICITY - BOTTOM BARREL
OUT OF SPECS		M198	CHOKE TUBE CONCENTRICITY - TOP BARREL
FUNCTION		M199	COCKING RODS BIND
MISCELLANEOUS		M200	DEBRIS UNDER REAR CONNECTOR
FUNCTION	M066	M201	DOUBLES
FUNCTION		M202	EJECTOR - BOTTOM BARREL EJECTS TOO SOON
OUT OF SPECS		M203	EJECTOR SEAR OUT OF ADJUSTMENT
OUT OF SPECS		M204	EJECTOR SEAR TOO LONG
FUNCTION		M205	EJECTOR SYSTEM HAS INCORRECT TIMING
FUNCTION		M206	EJECTORS BIND
FUNCTION		M207	FAILS TO COCK
FUNCTION		M208	FIRING PINS BIND IN FRAME
OUT OF SPECS		M209	FRAME FACE IS ROUGH/FIRING PIN HOLES RECESSED
BROKEN PART	M054	M210	GAS CYL CRACKED
MISCELLANEOUS		M211	GUN RECEIVED IN MANUAL SAFETY MODE
MISCELLANEOUS		M212	GUN RECEIVED WITH SAFETY LOCKED OFF
FUNCTION		M213	HAMMERS DO NOT COCK - NO OVERCOCK
BROKEN PART	M026	M214	INTERCEPTOR LATCH STUD MISSING
FUNCTION		M215	LOCKING BOLT OVERLOCK
FUNCTION		M216	OPENS WHEN FIRED