
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODELS
FUNCTION		M141	EXTRACTOR IS CATCHING ON SHELL HEAD	
FUNCTION	M015	M142	MAGAZINE DIFFICULT TO LOAD	
FUNCTION	M024	M181	BURR AT RIM AREA OF CHAMBER	
FUNCTION	M006	M182	CARRIER OUT OF ADJUSTMENT	
FINISH		M111	FINISH IS DAMAGED ON TRIGGER QUARD/PLATE	
FINISH		M117	POOR FINISH - BARREL	
FINISH		M118	POOR FINISH - FORE END	
FINISH		M119	POOR FINISH - RECEIVER (OR FRAME)	
FINISH		M120	POOR FINISH - STOCK	
FINISH	M019	M122	RUSTED COMPONENT	
FINISH	M022	M126	STOCK MARRED	
FINISH		M143	POOR RECOIL PAD TO STOCK FIT	
FINISH	M012	M149	FORE END MARRED	
FINISH	M046	M171	CAMO FINISH WORN/DAMAGED	
BROKEN PART		M103	BUTT PLATE / RECOIL PAD IS BROKEN	
BROKEN PART	M021	M125	STOCK CRACKED	
BROKEN PART		M136	EXTRACTOR IS BROKEN	
BROKEN PART	M005	M145	BOLT HANDLE FELL OFF BOLT IS BROKEN	<u></u>
BROKEN PART	M011	M146	FORE END CRACKED	
BROKEN PART		M150	GRIP CAP IS DAMAGED	
BROKEN PART		M151	ACTION BAR IS BROKEN	
BROKEN PART	M029	M152	EJECTOR BROKEN	
BROKEN PART		M158	CHOKE TUBE CRACKED	
BROKEN PART		M167	RIB LANDS ARE LOOSE	
BROKEN PART	M016	M184	MAGAZINE TUBE SEPARATED FROM RECEIVER	
BROKEN PART	M002	M186	ACTION SPRING TUBE FELL OFF	
BROKEN PART	M003	M187	BARREL GUIDE STUD MISSING	
BROKEN PART	M004	M188	BARREL SUPPORT SEPARATED FROM MAG TUBE	
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BROKEN PART	B1040	M189	CARRIER LATCH IS BROKEN	
BROKEN PART	M013	M190	GAS CYLINDER SEPARATED FROM BARREL	
BROKEN PART	M054	M210	GAS CYL CRACKED	
DDOKENDADE	11000	N 4004 4 300	WITEDOEDTOES ATOLICTUD MICCING	
BROKEN PART	M026	M214	INTERCEPTOR LATCH STUD MISSING	
				MODEL
FAULT CATEGORY	OLD CODE	NEW CODE	MALFUNCTIONS	MODEL
FAULT CATEGORY OUT OF SPECS	OLD CODE M001	NEW CODE M101	MALFUNCTIONS ACCURACY	MODEL
FAULT CATEGORY OUT OF SPECS OUT OF SPECS	OLD CODE M001 M027	NEW CODE M101 M104	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT	MODEL
FAULT CATEGORY OUT OF SPECS OUT OF SPECS OUT OF SPECS	OLD CODE M001	NEW CODE M101 M104 M109	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS	MODEL
FAULT CATEGORY OUT OF SPECS OUT OF SPECS OUT OF SPECS OUT OF SPECS	OLD CODE M001 M027 M064	NEW CODE M101 M104 M109 M112	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE	MODEL
FAULT CATEGORY OUT OF SPECS	OLD CODE M001 M027 M064	NEW CODE M101 M104 M109 M112 M113	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE	MODEL
FAULT CATEGORY OUT OF SPECS	OLD CODE M001 M027 M064 M017 M032	NEW CODE M101 M104 M109 M112 M113 M121	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020	NEW CODE M101 M104 M109 M112 M113 M121 M124	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020 M028	NEW CODE M101 M104 M109 M112 M113 M121 M124 M127	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS.	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020	NEW CODE M101 M104 M109 M112 M113 M121 M124 M127 M128	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020 M028	NEW CODE M101 M104 M109 M112 M113 M121 M124 M127 M128 M130	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS.	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020 M028	NEW CODE M101 M304 M109 M112 M113 M121 M124 M127 M128 M130 M132	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020 M028	NEW CODE M101 M104 M109 M112 M113 M121 M124 M127 M128 M130	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M304 M109 M112 M113 M121 M124 M127 M128 M130 M132	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BLUING SALTS ARE BLEEDING FROM METAL	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M304 M109 M112 M113 M121 M124 M127 M128 M130 M132 M132 M133	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BLUING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M104 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M135	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BLUING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M104 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M135 M134	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BLUING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE	MODEL
FAULT CATEGORY OUT OF SPECS	M001 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M404 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M135 M144 M147 M148	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BLUING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT	MODEL
FAULT CATEGORY OUT OF SPECS	M017 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M304 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M135 M144 M147 M148 M157	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BLUING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY	MODEL
FAULT CATEGORY OUT OF SPECS	M017 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M404 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M135 M144 M147 M148 M157 M159	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BLUING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY CHOKE TUBE THREADS ARE DAMAGED	MODEL
FAULT CATEGORY OUT OF SPECS	M017 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M304 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M135 M144 M147 M148 M157 M159 M162	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BUJING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY CHOKE TUBE THREADS ARE DAMAGED FIRING PIN HITS PRIMER OFF CENTER	MODEL
FAULT CATEGORY OUT OF SPECS	M017 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M404 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M135 M144 M147 M148 M157 M159 M162 M164	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BLUING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY CHOKE TUBE THREADS ARE DAMAGED FIRING PIN HITS PRIMER OFF CENTER RECEIVER - EJECTOR IS LOOSE	MODEL
FAULT CATEGORY OUT OF SPECS	M017 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M3G4 M109 M112 M113 M121 M124 M127 M138 M130 M132 M133 M138 M138 M144 M147 M148 M157 M159 M162 M164 M165	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BUJING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY CHOKE TUBE THREADS ARE DAMAGED FIRING PIN HITS PRIMER OFF CENTER RECEIVER - EJECTOR IS LOOSE RIB DOESN'T ALIGN WITH RECEIVER	MODEL
FAULT CATEGORY OUT OF SPECS	M017 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M3G4 M109 M112 M113 M121 M124 M127 M138 M130 M132 M133 M135 M144 M147 M148 M157 M159 M162 M166	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BUING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY CHOKE TUBE THREADS ARE DAMAGED FIRING PIN HITS PRIMER OFF CENTER RECEIVER - EJECTOR IS LOOSE RIB DOESN'T ALIGN WITH RECEIVER	MODEL
FAULT CATEGORY OUT OF SPECS	M017 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M3G4 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M138 M138 M144 M147 M148 M157 M159 M162 M164 M165 M166 M167	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BUJING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY CHOKE TUBE THREADS ARE DAMAGED FIRING PIN HITS PRIMER OFF CENTER RECEIVER - EJECTOR IS LOOSE RIB DOESN'T ALIGN WITH RECEIVER RIB IS DAMAGED RIB SWEEPS TO THE LEFT	MODEL
FAULT CATEGORY OUT OF SPECS	MO17 M027 M064 M017 M032 M020 M028 M058 M048	NEW CODE M101 M3G4 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M138 M138 M144 M147 M148 M157 M159 M162 M164 M165 M166 M167 M169	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BUJING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY CHOKE TUBE THREADS ARE DAMAGED FIRING PIN HITS PRIMER OFF CENTER RECEIVER - EJECTOR IS LOOSE RIB DOESN'T ALIGN WITH RECEIVER RIB IS DAMAGED RIB SWEEPS TO THE LEFT RIB SWEEPS TO THE RIGHT	MODEL
FAULT CATEGORY OUT OF SPECS	M017 M027 M064 M017 M032 M020 M028 M058	NEW CODE M101 M3G4 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M135 M144 M147 M148 M157 M159 M162 M166 M167 M169 M179	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BUJING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY CHOKE TUBE THREADS ARE DAMAGED FIRING PIN HITS PRIMER OFF CENTER RECEIVER - EJECTOR IS LOOSE RIB DOESN'T ALIGN WITH RECEIVER RIB IS DAMAGED RIB SWEEPS TO THE LEFT RIB SWEEPS TO THE RIGHT BARREL TO RECEIVER MISALIGNMENT	MODEL
FAULT CATEGORY OUT OF SPECS	MO17 M027 M064 M017 M032 M020 M028 M058 M048	NEW CODE M101 M3G4 M109 M112 M113 M121 M124 M127 M128 M130 M132 M133 M138 M138 M144 M147 M148 M157 M159 M162 M164 M165 M166 M167 M169	MALFUNCTIONS ACCURACY CHAMBER ROUGH / RINGS / TEARS / TIGHT DAMAGES CASES, BULLETS OR SHELLS HEADSPACE IS EXCESSIVE MUZZLE DAMAGE RECEIVER IS MISCUT SIGHTS OFF CENTER TRIGGER PULL IS OUT OF FACTORY SPECS. CHAMBER DIRTY / RUSTY HEADSPACE AT MINIMUM BUJING SALTS ARE BLEEDING FROM METAL EXTRACTOR MISSING TRIGGER CONNECTOR BINDS ROLL MARKING VISIBLE INSIDE BORE FORE END FIT IS TOO TIGHT FORE END IS TOO LOOSE CHOKE TUBE CONCENTRICITY CHOKE TUBE THREADS ARE DAMAGED FIRING PIN HITS PRIMER OFF CENTER RECEIVER - EJECTOR IS LOOSE RIB DOESN'T ALIGN WITH RECEIVER RIB IS DAMAGED RIB SWEEPS TO THE LEFT RIB SWEEPS TO THE RIGHT	MODEL