

| FAULT CATEGORY | OLD CODE | NEW CODE | MALFUNCTIONS | MODELS |
|----------------|----------|----------|---|--------|
| FINISH | | M118 | POOR FINISH - FORE END | |
| FINISH | | M119 | POOR FINISH - RECEIVER (OR FRAME) | |
| FINISH | | M120 | POOR FINISH - STOCK | |
| FINISH | M019 | M122 | RUSTED COMPONENT | |
| FINISH | M022 | M126 | STOCK MARRED | |
| BROKEN PART | | M103 | BUTT PLATE / RECOIL PAD IS BROKEN | |
| BROKEN PART | M021 | M125 | STOCK CRACKED | |
| BROKEN PART | | M136 | EXTRACTOR IS BROKEN | |
| BROKEN PART | M005 | M145 | BOLT HANDLE FELL OFF, BOLT IS BROKEN | |
| BROKEN PART | | M153 | RECEIVER PLUG SCREWS BROKEN | |
| FAULT CATEGORY | OLD CODE | NEW CODE | MALFUNCTIONS | MODELS |
| OUT OF SPECS | M001 | M101 | ACCURACY | |
| OUT OF SPECS | M027 | M104 | CHAMBER ROUGH / RINGS / TEARS / TIGHT | |
| OUT OF SPECS | M064 | M109 | DAMAGES CASES, BULLETS OR SHELLS | |
| OUT OF SPECS | | M112 | HEADSPACE IS EXCESSIVE | |
| OUT OF SPECS | M017 | M113 | MUZZLE DAMAGE | |
| OUT OF SPECS | M032 | M121 | RECEIVER IS MISCUT | |
| OUT OF SPECS | M020 | M124 | SIGHTS OFF CENTER | |
| OUT OF SPECS | M028 | M127 | TRIGGER PULL IS OUT OF FACTORY SPECS. | |
| OUT OF SPECS | M058 | M128 | CHAMBER DIRTY / RUSTY | |
| OUT OF SPECS | | M130 | HEADSPACE AT MINIMUM | |
| OUT OF SPECS | | M132 | BLUING SALTS ARE BLEEDING FROM METAL | |
| OUT OF SPECS | M048 | M133 | EXTRACTOR MISSING | |
| OUT OF SPECS | | M135 | TRIGGER CONNECTOR BINDS | |
| OUT OF SPECS | M040 | M139 | RIFLING ROUGH / MISCUT / DAMAGED | |
| OUT OF SPECS | | M144 | ROLL MARKING VISIBLE INSIDE BORE | |
| OUT OF SPECS | M031 | M154 | RECEIVER SCOPE MOUNT HOLES OFF CENTER | |
| OUT OF SPECS | M041 | M155 | BOLT FACE / SHROUD DAMAGED | |
| OUT OF SPECS | M035 | M156 | BORE IS HEAT CHECKED | |
| OUT OF SPECS | M060 | M161 | EJECTOR STUCK IN BOLT | |
| OUT OF SPECS | M042 | M163 | FREEBORE MISCUT / MIN | |
| OUT OF SPECS | M039 | M170 | SCOPE MOUNT THREADS UPSET IN RECEIVER | |
| OUT OF SPECS | M043 | M173 | BARREL BRACKET OUT OF POSITION | |
| OUT OF SPECS | | M174 | BOLT STOP STICKS | |
| OUT OF SPECS | M065 | M177 | STOCK NOT BEDDED PROPERLY | |
| OUT OF SPECS | M056 | M178 | TRIG ADJ SCREWS RESET, CANNOT READJUST | |
| MISCELLANEOUS | | M102 | BALANCE OF FIREARM IS NEEDED TO PERFORM PROPER REPAIR | |
| MISCELLANEOUS | M053 | M105 | CONSIGED GUN | |
| MISCELLANEOUS | | M106 | COULD NOT DUPLICATE CUSTOMERS COMPLAINT | |
| MISCELLANEOUS | M062 | M107 | CREDIT RETURN | |
| MISCELLANEOUS | | M108 | DAMAGE APPEARS TO HAVE OCCURRED IN TRANSIT | |
| MISCELLANEOUS | M050 | M114 | NO CORRESPONDENCE | |
| MISCELLANEOUS | M038 | M115 | NO FAULT FOUND AT BENCH | |
| MISCELLANEOUS | M045 | M116 | PACKING ERROR | |
| MISCELLANEOUS | M037 | M123 | SAFETY CONCERN, EXAMINED BY PRODUCT SERVICE | |
| MISCELLANEOUS | | M140 | ACTION IS DIFFICULT TO OPEN | |
| MISCELLANEOUS | M051 | M175 | ISS BOLT LOCKED IN THE "OPEN" POSITION | |
| FUNCTION | M044 | M110 | FAILS TO FIRE | |
| FUNCTION | M010 | M129 | FAILS TO EXTRACT | |
| FUNCTION | M033 | M134 | FAULTY MAGAZINE | |
| FUNCTION | M009 | M137 | FAILS TO EJECT | |
| FUNCTION | M023 | M138 | WILL NOT FEED PROPERLY | |
| FUNCTION | | M141 | EXTRACTOR IS CATCHING ON SHELL HEAD | |
| FUNCTION | M015 | M142 | MAGAZINE DIFFICULT TO LOAD | |
| FUNCTION | | M160 | EJECTOR DOES NOT HAVE ENOUGH TENSION | |
| FUNCTION | M008 | M172 | CLOSES HARD OVER SHELL | |
| FINISH | | M111 | FINISH IS DAMAGED ON TRIGGER GUARD/PLATE | |
| FINISH | | M117 | POOR FINISH - BARREL | |
| FINISH | | M118 | POOR FINISH - FORE END | |
| FINISH | | M119 | POOR FINISH - RECEIVER (OR FRAME) | |