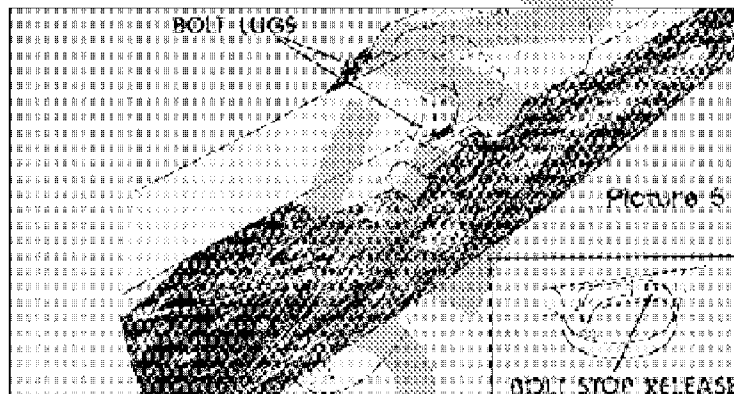


## CLEANING THE BOLT

Before you begin to clean your Model 700, with the safety on, point the firearm in a safe direction, and make sure it is unloaded. Never load or unload a firearm inside of an occupied structure.

### Bolt Removal (All Models)

\*Caution: Model 700 bolts are not interchangeable between firearms. Bolts are fitted for each firearm. The bolt can only be replaced at the factory.



First, remove the bolt from the rifle. To do this, make sure the firearm is unloaded and pointed in a safe direction, depress the bolt stop release button, located directly in front of the trigger, lift the bolt handle and slide bolt rearward. Next, disassemble and clean bolt, following these instructions:

### Instructions for Bolt Disassembly Using Bolt Disassembly Tool (See Diagram Below):

Place firearm on safety, and be sure it is unloaded! Remove bolt assembly from firearm. (Per instructions in your owner's manual or directions above). Place the small end of the Bolt Disassembly Tool over the bolt plug, slipping the notch in the tool over the firing pin head (silver in color). (See diagram below) Turn tool  $\frac{1}{4}$  to  $\frac{1}{2}$  turn, rock downward, pulling firing pin head out of notch in bolt body and unscrew bolt body from firing pin assembly, keeping continual downward pressure on tool while unscrewing the bolt body. Do not remove Disassembly Tool from firing pin assembly.