

3. Slide the breech plug through the receiver until it stops against the rear of the barrel.
4. Use the hexagon end of the combination wrench provided or a standard 7/16 inch socket with a long extension to thread the breech plug into the rear of the barrel. Start it by hand first to ensure it is not cross-threaded.
5. Make sure the breech plug is tightened snugly and the back face of the breech plug is even with the front edge of the ejection port in the receiver. Do not over-tighten. See Picture 8.

WARNING: THE BREECH PLUG MUST BE SEATED CORRECTLY IN THE BARREL TO ENSURE THE PROPER AND SAFE OPERATION OF THE FIREARM. DO NOT ATTEMPT TO FIRE THE RIFLE if the breech plug will not thread in smoothly and tighten snugly with the BACK FACE of the breech plug even with the FRONT EDGE of the ejection port in the receiver. If the breech plug cannot be seated correctly, return the firearm to the factory or a REMINGTON RECOMMENDED GUNSMITH.

TO REMOVE THE BREECH PLUG:

WARNING: If the nipple is in the breech plug as you are removing it, make sure that there is no percussion cap on the nipple.

1. Point the firearm in a safe direction.
2. Put the safety in the "S" position.
3. Raise the bolt handle to open the bolt.
4. Check to be sure there is no percussion cap on the nipple or percussion cap residue remaining on the nipple and there is no charge in the barrel. See instructions on using the ramrod to check for a charge in the barrel on page 4.

WARNING: If there is a charge in the barrel, do not attempt to remove it by shooting it out if you are unsure what the charge is or if you are unsure if the charge is safe. Instead, remove the charge using the instructions on Page 23.

5. Remove the bolt assembly and bolt stop screw. See instructions on page 9.
6. Use the hexagon end of the combination wrench provided or a standard 7/16 inch socket with a long extension to remove the breech plug from the barrel.
7. If the breech plug can not be removed with reasonable force using a 7/16 inch socket with extension, return the firearm to the factory or a **REMINGTON RECOMMENDED GUNSMITH.**

THE NIPPLE

The nipple provided with this rifle is designed to accept a No.11 percussion cap and has 1/4-28 UNF-2A threads.