

9. Replace the barreled action in the stock and reinstall the three screws. See Picture 20 on page 27.

TO CLEAN THE BOLT ASSEMBLY:

TO DISASSEMBLE THE BOLT ASSEMBLY:

1. Remove the bolt assembly from the firearm. See page 9.
2. Pull the bolt assembly away from the firing pin assembly by hooking the notch on the firing pin head over a metal edge and pulling. See Picture 22. Insert a coin into the slot that will become visible in the side of the firing pin head.
3. Holding the bolt assembly, unscrew the firing pin assembly, and slide it out of the bolt body.

CAUTION: Clean the firing pin assembly as a unit. No further disassembly is required.

4. Clean all parts with Remington All-Natural Bore Cleaner and dry with a clean cloth.
5. Apply a light coating of Rem Oil to all parts.

NOTE: The trigger assembly and bolt assembly should be lubricated with Rem Oil instead of Remington Wonder lube paste for black powder. The use of a non-recommended lubricant could cause serious function problems, possibly leading to accidental firing.

TO ASSEMBLY THE BOLT ASSEMBLY:

1. Slide the firing pin assembly into the rear of the bolt assembly.
2. Tighten the firing pin assembly by hand only.
3. Pull the coin from the slot in the firing pin head.
4. Align the firing pin head with the small notch in the rear of the bolt assembly. The bolt is now cocked. See Picture 23.

NOTE: The bolt must be cocked to assemble the bolt assembly in the receiver.

5. Assemble the bolt assembly in the receiver. See Instructions on Page 8.

FIELD CLEANING

WARNING: BE SURE THAT YOUR RIFLE IS UNLOADED PRIOR TO CLEANING. SEE PAGE 4. ATTEMPTING TO CLEAN A LOADED OR PRIMED FIREARM CAN CAUSE INJURY OR DEATH TO THE SHOOTER OR BYSTANDERS.

See page 23 to unload the firearm.

Follow this procedure to clean your muzzleloader in the field: