

**CONFIDENTIAL**

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

- Take note of any indication of significant gas leakage, if present, it may indicate that the firearm was not subjected to full proof pressures and the proof test would then be invalid and would require re-proofing.
- A firearm is only properly proofed when the cartridge has been fired without evidence of significant gas leakage.
- Save the spent proof case in a Zip-Lock plastic bag and label and place in the data packet for further reference. If any parts were broken or otherwise damaged, place these parts in the same bag as the proof case and label. Place a label on the firearm and withdraw the firearm from the test.
- Each sample firearms' headspace (*see following procedure "1LW0010C Re-Measure Headspace after Proof"*) must remain in range from min. to min. +.007" after proofing, with no individual firearm's headspace to grow more than .002" after firing one proof round. After successful proofing, the right lug on the bolt head will be marked in the center (i.e. center of top to bottom and center or front to rear) of the lug with a center punch to indicate that it has been proofed.
- After proof, if the firearm passes the inspection and headspace has been measured (*see next section of test plan*), stamp the firearm on the barrel with an authorized Remington proof stamp. Locate the proof mark on the right rear of the barrel in the specified location for the Remington proof stamp. **DO NOT STAMP** if the headspace exceeds Min + .009".
- Because of the higher pressures involved in shooting proof cartridges, adequate precautions, both mechanical and procedural, should be taken to protect personnel performing the firearms proof testing. To this end, the firearm should be securely mounted, completely shielded from the operator and firing accomplished by a remote control method.

Data Required:

- Rifle serial number
- Record and note any headspace growth and the corresponding round level.
- Record significant gas leakage and/or firearm damage.
- Record any case damage or other ammunition related malfunctions.
- Record any damage to the firearm resulting from the proof test. Document with Photographs is necessary.

J.R. Snedeker

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