Section D

Abuse/Neglect Theory

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FIRING MECHANISM FOR FIREARMS

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This invention relates to firearms and has particular reference to means for controlling the firing thereof.

Many well-known firearms employ a breech closing bolt which has a reciprocating movement 5 in opening and closing the breech and which may be locked in the closed position by any suitable means. Most of these firearms are provided with spring-urged bolt mounted strikers or firing pins and depend upon means relatively fixedly 10 mounted in the receiver to engage the firing pin or an extension thereof to restrain it against forward movement and to insure trigger controlled release when such release is desired. It is to this type of firearm that our invention is particularly 15 applicable.

A suitable fire control for a firearm of this type provides readily operable means for locking the firing pin positively in a "Safe" position as well as a trigger controlled sear to permit the instant 20 release of the firing pin when it is desired to fire. The value of any safety is proportional to the positiveness of its action. To this end we have found it to be essential that the safety means be so arranged that an inadvertent operation of the trigger while the safety is in "Safe" position will not condition the arm to fire upon release of the safety. The value of any type of sear mechanism is proportional to the degree in from the dist rbing effects of drag, creep, or

It is an object of our invention to provide a fire control having a safety which operates by positively moving the firing pin rearwardly out 35 of contact with the sear and there releasably retaining it. In this way, should the trigger be operated while the safety is engaged, the trigger and sear springs will immediately reposition the mechanism to catch the firing pin upon release 40 of the safety.

It is a further object of this invention to provide a sear and control therefor which operate on barely perceptible movement of the trigger, yet releases the firing pin instantly and completely

It is contemplated that these objects may be best attained by mounting on the receiver a housing containing two similarly shaped members engageable with the firing pin in such a way that the firing pin energy urges the members to move out of opposition thereto. One of these members may be conveniently identified as a safety cam and the other as a sear. A safety piece arranged to move into contact with the safety cam and a trigger assembly arranged to releasably oppose disengaging movement of the scar, provide for controlling the movement of these members, and through them the firing pin is controlled.

The exact nature of the invention as well as

other objects and advantages thereof will become more clearly apparent from consideration of the specification referring to the accompanying drawings in which:

Figure 1 is a vertical, longitudinal sectional view of a portion of the assembled rifle action. Figure 2 is a rear elevational view of the re-

ceiver and trigger housing assembly.

Figure 3 is a vertical, transverse sectional view on the line 3-3 of Fig. 1, the stock and trigger guard having been removed to correspond with

Figure 4 is a partial left side elevational view of the receiver and trigger housing assembly,

Fig. 5 is a right side elevational view of the fire control assembly, the right-hand side plate and elements supported directly thereon having been removed for clarity in illustrating the interior construction.

Pig. 6 is a vertical sectional view taken on the line 6—8 of Fig. 5.

Referring to the drawings by characters of reference, it may be seen that the portion of a rifle action which is illustrated comprises a receiver I which serves as a housing for a conventional type of upturn and pull back bolt 3 and as a mounting for a trigger housing 4. In the usual fashion the rear end of the bolt is closed with a bolt plug 5 which serves as an abutment which it provides for facile, clean, release free 20 for the main spring 5 and as a guide for the firing pin 7. Secured on the rear end of the firing pin by a cross pin I is a firing pin head or cocking piece 5. The 'docking piece is formed with a rib 10 which is slidably received in a groove ii in the receiver and with an angularly disposed sear engaging face 12.

A longitudinally extending mortise 13 is milled through the bottom wall of the receiver to accommodate the trigger housing 4 which is secured therein by cross pins 14 and 15 mounted in the receiver and passing through the trigger housing assembly to serve as pivots and stops for elements therein.

Between the side plates of the trigger housing which may be conveniently blanked and formed from a single piece of sheet metal, the front cross pin 14 pivotally supports the sear 16 and the safety c m 11. Each of these members occupies substantially half of the width between the 50 side plates and in their top contour they are substantially identical. They are provided with similar striker engaging faces 18 and 19, the angular relationship between these striker engaging surfaces and the sear engaging face 12 being such 55 that there is a tendency for sear and safety cam to swing counter-clockwise about the pivot pin 14 under the urging of the main spring 6 which acts through the firing pin 1. Such an angular relationship between the engaging faces and the 60 radius passing through the contact point is com-

monly known as a "negative angle" as distinguished from a "positive angle" where the force compenents act to retain the two surfaces in engagement. This tendency is slightly resisted by the sear spring 20 which engages both sear and safety cam with sufficient pressure to urge them to turn clockwise when they are free from the firing pin load until they are stopped by cngagement with pin 15. Positive means to be next described are provided for absolutely preventing movement of scar and safety cam under main spring urging except when such movement

A safety 21 is pivolally mounted on a pivot left outside wall of the trigger housing and passes therethrough to support the inner arm 24 of the safety between the side plates and the outer arm 25 outside the right hand wall. leaf spring 26 is also received on the safety pivot pin and the assembly is held together by a wishbone key 21 engaged with an annular groove 28 in the pin. The rear end of the leaf spring is provided with inturned legs 29 which straddle the outer arm 25 and constrain the spring to turn with the safety. The forward or free end of the leaf spring overlaps a hole 30 in the bolt lock arm 32 of the safety. Loosely seated in the hole 10 is a ball detent 31 which is pressed into alternative engagement with detent holes 33 or 36 formed to the side wall of the trigger housing to releasably retain the safety in the desired position. It will be seen that the bolt lock arm 32 is in position to pass upwardly through the bottom wall of the receiver into engagement with n notch 35 in the bolt and lock same against rotation when the safety has been turned to its counterclockwise limit of rotation or "Safe" poposition, sition. In the clockwise or "Firing" arm 32 does not extend through the receiver wall 40 and the bolt may be readily turned to unlock the

Inner arm 24 of the safety is provided with an eccentric 36 which is disposed beneath the beel 31 of the safety cam. With the safety in "Firing" position, the eccentric does not engage the safety cam and release of the cocking piece by the sear will permit the safety to be camped out of the way. However, when the safety has been rotated into "Safe" position the eccentric 50 has engaged the heel of the safety cam and lifted it slightly. Since the safety cam engages the cocking place on an angle, the effect of this upward movement will be to cam the cocking piece slightly to the rear. This rearward movement insures that the sear will be returned by the sear spring to position for full engagement with the cocking piece if the trigger should be inadvertently operated while the safety is effec-

As has been previously noted, the sear 16 is of the so-called "negative angle" type and under pressure of the main spring tends to rotate itsell out of engagement with the cocking piece. The sear is supported against this disengaging 66 force by engagement of the step 38 with the connector 39. Connector 39 is bent to substantially a right angle end lies against the front face and over the top of the trigger 41 which is pivolally mounted on a pin 41 passing through 70 the side plates of the trigger housing 4. Trigger spring 42 seats against an adjustable screw 43 and bears on the forward face of the connector resiliently urging the connector into engage-

resiliently urging the upper end of the trigger rearrardly. Movement of the frigger is limited in extent by an adjustable rear stop screw 44 which obviously limits the amount of engagement which the connector has with the sear step 38. Ordinarily, this latter adjustment will be made to a minimum safe value and the screw staked in place at the factory. Since the forces upon either screws 43 or 44 are not great, they may conveniently be of stightly greater dlameter than the distance between the inside faces of the trigger housing 4 and have threaded engagement with an incomplete thread cut in those inside faces. Porward stop serve 45 serves as pin 22 which has an enlarged head 23 on the 15 a convenient support for the sear spring 20 and passes freely through a hole 45 in the connector to oppose the trigger proper. To facilitate the support of the spring and to provide a rigid mounting, this screw may conveniently be mounted in threaded holes in brackets 45a and 450 turned inwardly from the side wells of the trigger housing 4. This stop screw provides an adjustment to positively stop trigger movement just as the sear is released and makes possible the complete climination of underirable trieger stap or overtravel. This complete elimination of trigger slap could not, however, be accomplished without endangering the crispness of the letoff if it were not for the flexible mounting of the connector, for it is not practicably possible to produce and maintain absolutely sharp square corners on the engaging surfaces of a sear and conventional trigger. Invariably after normal wear these corners will be rounded on a small radius which will permit the movement of the sear to start before the trigger has fully disengaged therefrom. If the sear is to completely release the striker a conventional trigger must have an overtravel or slap and the release will not be dean and crisp. If we examine the functioning of the unit. we will observe that the trigger and connector move as a unit until the instant the connector starts to clear the edge of the sear step. At this point the trigger stops but the connector is restrained only by the relatively light trigger spring 42 and, as the scar is cammed down, the radii existing on the points of the connector and sear cause the connector to be cammed forwardly and completely clear the sear step. This allows a clean crisp let-cil closely approaching the target shooter's ideal without regulring any additional trigger movement after release is first instigated. These advanlaces of freedom from creep or slap with the short light trigger pull crisp let-off, and short lock time characteristic of negative angle sears, have been achieved in a construction which is absojutely safe in the hands of the hunter or target shooter and rugged enough to remain so in spile of the abuse and neglect which are often heaped upon sporting arms

It will be noted that clearance is provided in the lower face of the safety cam so that it cannot engage the connector and that the heel of the scar does not extend to a point where it can engage the safety exemtric. Thus, the operation of safety and sear is entirely independent in spite of their common mounting, common spring, and similar engagement with the cocking

Mounted on the left hand side of the trigger housing is the bolt stop release 47 which has clongated slots 41a and 41b supported beneath the head 23 of the safety pivot pin 22 and on ment with the trigger and through the connector, 78 the left end of the trigger pivot pin 41. A finger













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