

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

LENGTHS OF MAJOR COMPONENTS – TLW0010P THROUGH TLW0010R:**TLW0010P - Overall Length:**

Phase II measurement of Overall Length of the firearm. For information only.

Method:

- Set butt of gun on the floor near a wall
- Bring the top of the barrel to the wall so that the top of the barrel lies even with the wall surface
- Measure the distance from the floor to the end of the muzzle using a tape measure.

Data required:

- Rifle Serial number
- Measurements for each sample rifle

TLW0010Q - Barrel Length:

Measure the length of the barrel. For the .30-06 and .270 caliber, the barrel length should be $22" \pm .125"$ measured from the bolt face to the end of the muzzle.

Method:

- Check firearm for live ammunition
- Close bolt over and empty chamber
- With the butt of the rifle on the floor and the muzzle pointing up, carefully and gently, so as to not scratch the bore or nick the rifling, insert a brass rod (not steel) into the muzzle of the rifle until it stops on the bolt face. Move the brass rod around to insure that you are on the bolt face and not on the edge of the ejector or extractor.
- Carefully mark the brass rod where it is even with the edge of the muzzle
- Remove the rod and measure the length.

J.R. Snedeker

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