

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

TLW0010AB - Basic Shoulder Function Test:

To get an early picture of the product's functional capability from the perspective of the customer, a 100 round per rifle shoulder function test will be conducted to evaluate the potential for feeding problems. These malfunctions may be different from those noted in the jack test due to shooter reactions to recoil potentially affecting round position in the magazine box. The test will be conducted in the long range shooting from a standing position. Twenty-five (25) rounds each of four (4) different bullet types will be shot in each sample rifle.

All malfunctions and any unusual behavior will be noted on the data forms. The overall average of all sample rifles should be at or below the 2% malfunction rate. All rifles must pass the 2% criteria due to the small number of rounds being fired. No major mechanical failures are allowed in the test sample. Major mechanical failures are defined as those failures that cannot easily be repaired with simple tools and/or readily available replacement parts. At the conclusion of this test the firearms will be carefully examined for signs of excessive wear, especially with respect to the plastic components.

Method:

- Check each rifle for the presence of the proof stamp(s) – do not shoot unless the stamp(s) are present.
- Check each rifle for headspace
- Draw ammunition from stores – See test manager for ammo types to be used for this test.
- Perform all range preparations required for shooting in the long range. Make sure the range ventilation is turned on.
- Wear safety glasses with side shields and double hearing protection.
- When ready to fire, the tester should stand in the doorway of the long range and when firing should be careful to keep the bullets in the center of the range to prevent damage to shields, lights, etc.
- Load the five rounds into the rifle, one in the chamber and four in the magazine, do not shoot single shot by hand-feeding single rounds into the chamber.
- Push the safe to the "fire" position,
- Fire the first round in the chamber, listen for any off-sounds, and be alert for any other unusual behavior.

J.R. Snedeker

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