

**CONFIDENTIAL**

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

## **M/7 Short Action (SA) Ultra-Mag DESIGN ACCEPTANCE TEST PLAN - DAT #1**

### **Introduction:**

Upon successfully completing the proof test including one rifle subjected to a 100 proof endurance test, a 100 round per rifle jack-function test is planned for the 13 rifle sample to determine the probable malfunction rate. This test will determine if the expenditure of further amounts of ammunition is justified by the performance of the product. Upon passing the jack-function test, the rifles will be subjected to 20 rounds per rifle test shot from the shoulder (standing position) in the long range. These tests are conducted to confirm that each rifle functions as intended when shot in the same manner as would be expected to be used by the customer.

Various inspection points and safety reviews are scheduled into the test program.

After Measurements, preliminary proof and function tests the rifles will be subjected to standard rifle test procedures, comprised of Accuracy, Function & Endurance testing, Environmental and Abusive testing.

J.R. Snedeker  
TLW 0630

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Subject to Protective Order - Williams v. Remington

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