

Program Objectives

- M/710 Rifle Program Objectives
 - Lower manufacturing costs than current product (at least 30% lower)
 - Build to order production instead of build to stock
- Process Selection Criteria
 - Agile manufacturing for a "build to order" production system for production volumes from 25,000 to 250,000 units annually
 - Low cost, net shape or near net shape parts
 - Reasonable capital equipment costs (total investment <\$2M)
 - Processes that are already in operation in other industries
 - Robust processes

Remington Arms Co. Inc. - Confidential

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Williams v. Remington