CONFIDENTIAL

Remington Arms Company IIII RESEARCH & DEVELOPMENT TECHNICAL CENTER 315 WEST RING ROAD ELIZABETHTOWN, KY 42701

<u>FIREARMS MEASUREMENTS -:</u>

TLW0630J - Measurements of Magazine Box, Stock & Receiver:

Using the provided drawings marked up by the Design Engineer (listed below) measure the indicated dimensions related to the magazine box used for the .300 Rem. Short Action Ultra Magnum or the 7mm Rem. Short Action Ultra Magnum and record results.

C-300571 MAGAZINE BOX

1.439 Ref.

.989

.239

.973

D-300568 RECEIVER

True R.313 at 37°

.560

STOCK - dimensions to be determined:

TLW0630K - Chamber cast (Do This Test on the Stainless Version):

Use the .300 Rem Short Action Ultra Magnum or the 7mm Rem. Short Ultra-Mag-chamber drawing E-EXP6528 and EXP7073 for reference

Method:

- Make chamber cast using standard procedure
- Use the 30" optical comparator
- Measure the following dimensions:

.300 SA Ultra Mag. 7mm SA Ultra Mag

• .5510 .5510

J.R. Snedeker. Page 19 of 42 05/24/06
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