

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

- Record any failures to load and cycle properly by box and rifle

FUNCTION & ENDURANCE TESTING:

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TLW0630P - Basic Jack Function Test (to 100 Rounds):

To get an early picture of the product's functional capability, a 100 round per rifle jack function test will be conducted. The test will be conducted in the test jacks with the "belly-protectors" in place and fully closed for each shot. All malfunctions and any unusual behavior will be noted on the data forms. The overall average of all sample rifles should be at or below 2% malfunction rate. Up to two rifles from the sample of 10 are permitted to be removed from the averaging process if they have excessive malfunction rates relative to the remaining group of 8 samples. These rifles will be investigated by engineering to determine the probable source of the problem and engineering will provide written documentation for possible inclusion in the DAT report. No major mechanical failures are allowed in the test sample. Major mechanical failures are defined as those failures that cannot easily be repaired with simple tools and/or readily available replacement parts. At the conclusion of this test the firearms will be carefully examined for signs of excessive wear, especially with respect to the plastic components.

Method:

- Check each rifle for the presence of the proof stamp(s) – do not shoot unless the stamp(s) are present.
- Check each rifle for headspace
- Draw ammunition from stores – See test manager for ammo types to be used for this test.
- Each tester to have five rifles for test at any given time.
- The muzzle of each rifle will be inserted into the shooting port and the rifle placed securely in the test jack before the rifle is loaded.
- Load the four rounds into the rifle, one in the chamber and three in the magazine, do not shoot single shot by hand-feeding single rounds into the chamber.

J.R. Snedeker
TLW 0630

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