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Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

group size test shots. Average group sizes must be less than or equal to the sizes per the attached schedule (as shown by the Gallery Specs.)

	<b><u>3 Shot Groups</u></b>	<b><u>4 Shot Groups</u></b>	<b><u>5 Shot Groups</u></b>
<b>.300 Rem. SA Ultra-Mag. (Gallery Specs.)</b>	2.5"	3.0"	3.5"
<b>(Accuracy Bbl.)</b>	N/A	N/A	1.5"
<b>.7mm Rem. SA Ultra-Mag. (Gallery Specs.)</b>	2.5"	3.0"	3.5"
<b>(Accuracy Bbl.)</b>	N/A	N/A	1.5"

Method:

- Certify the ammunition selected for muzzle velocity and pressure.
- Fire five, 5-shot groups at 100 yards, using a 36 power scope for each ammunition type selected. Prior to beginning of the test, clean the bore and shoot 5 "fouling" shots to seat in the rifle.
- Cycle the safety from fire to safe every 5 rounds.
- Accuracy should be shot from a recoiling rest. Shoulder shooting is acceptable but not the preferred way.

Data Required:

- Measure group sizes center to center
- Record takedown screw torque
- Record make and identifier of scope
- Record ammunition type used.
- Record ammunition lot numbers used during the test
- Record and label any fail-to-fire ammunition.
- Record any malfunctions that occur during the test.

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TLW 0630

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05/24/06  
Revision # 0.3