

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

ENVIRONMENTAL TESTING:**TEMPERATURE TESTING – :****TLW0630U - Hot Function Test:**

This test evaluates the effect of extreme high temperatures on the functioning performance of firearms.

Method:

- Condition test firearm and 100 rounds of ammunition of each caliber in a climatic chamber for at least 6 hours at a temperature of 120 degrees F. (or as close to 120 degrees F. as the equipment can be maintained.)
- Test each firearm within the chamber as follows:
 - Fire 20 rounds of ammunition. Wait 2 hours and repeat until all 100 rounds have been fired.
 - Do not perform maintenance during the 100 round cycle.
 - Cycle the safety from fire to safe every 5 rounds.
 - The tester should wear gloves to protect his hands from the hot metal.
- After 100 rounds have been fired through each firearm, remove the firearms from the conditioning chamber, disassemble, thoroughly inspect, clean and lubricate.

Data Required:

- Record temperature and exposure times
- Record all malfunctions.
- Record damage noted during inspection
- Record all necessary maintenance actions performed

TLW0630V - Cold Function Test:

This test evaluates the effect of extreme low temperatures on the functioning performance of the firearms. Shoot the firearm from inside the environmental test cabinet in the long range.

Method:

J.R. Snedeker
TLW 0630

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