

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETH TOWN, KY 42701

TLW 1005

- Start with the safety in the "On Safe" position and ISS system in the locked position (White pointer lined up with the **White** Dot - See Figure 1).
 - Unlock the ISS System (White pointer will be lined up with the **Red** dot visible on the side of the housing - See Figure 3) using the ISS key.
 - Place the Safety in the "Off Safe" position (Red band showing - See Figure 2) and pull the trigger. The hammer must fall. If the hammer does not fall then the test sample fails.
 - Put the Safety in the "On" position.
 - Record results.
3. If the system passes both tests above then perform this procedure:
- Make sure the gun is completely unloaded.
 - Open the bolt to the rear, locked open position and put the safety in the "On Safe" position, if not already in the "On-Safe" position.
 - Rotate the ISS to the locked position (White pointer lined up with the **White** dot - See Figure 1) using the ISS key.
 - Remove the ISS key from the ISS keyhole.
 - Attempt to unlock the ISS first using your fingers and then using a small flat bladed screwdriver. You must not be able to unlock the ISS System with anything except the ISS key. (Be careful, do not use excessive force when using the screwdriver, you just want to determine that the system will not unlock without the use of the key.)
 - Record results.

Data required:

- Shotgun serial number
- Record results for all steps of the ISS System function check.
- Record Testers' Names
- Record TLW Number.

J.R. Snedeker

Page 8 of 29

12/17/02

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