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Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

TLW 1005**ABUSIVE TESTING****TLW1005W - S.A.A.M.I. Jar-Off Test:**

The objective of the jar-off test is to simulate the abusive impacting (bumping) of the firearm against a hard surface with the firearm in a condition of maximum readiness. With the firearm in the ready to fire condition, the firearm shall be capable of withstanding a jar-off shock equivalent to being dropped from a height of 12" inches onto a 1" thick 85±5 Durometer (Shore A) rubber mat backed by concrete. The test will be performed according to SAAMI Technical Committee procedures. Magazine will be loaded to maximum capacity (i.e. 8 rounds) with dummy rounds according to SAAMI procedures. A fresh primed case will be chambered prior to each drop. After each drop the primed case will be discharged to verify its validity. This test will be performed on a sample of six firearms. For this test, each sample test gun will be tested with the Velcro extra ammo belt attached and dummy rounds fully loaded into the belt.

Method:

- With the firearm cocked and the safety in the FIRE position the firearm shall be capable of withstanding jar-off shock equivalent to being dropped from a height of twelve inches onto an 85±5 Durometer, Shore A, rubber mat, one-inch thick backed by concrete. The mat and concrete shall be large enough so that when the gun is dropped it will fall within the perimeter of the mat striking the mat once. The twelve inches will be measured from the test surface to the lowest point on the firearm. As an alternate to free dropping, other methods may be substituted if they provide equivalent impact characteristics. The primed case shall be discharged following the drop and a fresh primed cartridge re-chambered prior to the next drop. A "fresh" firearm may be substituted into the test at any point.
- The firearm or firearms shall be dropped in such a way as to strike the rubber mat surface once in each of the following attitudes:
 - Barrel vertical, muzzle down.
 - Barrel vertical, muzzle up.
 - Barrel horizontal, bottom up.
 - Barrel horizontal, bottom down.
 - Barrel horizontal, left side up.
 - Barrel horizontal, right side up.
- Tests shall be conducted with the trigger pull force set at the minimum force specified by design, with trigger/sear engagement set to the minimum specified by design and with the fire control lubricated per the owner's manual.
- The test shall be conducted with the magazine or clip fully loaded with dummy cartridges and inserted in the firearm.
- Parts breakage or other damage as a result of drop testing does not constitute failure as long as the empty primed case does not fire and the firearm can be unloaded safely after each drop. More stocks are required than the amount of test guns to allow for breakage due to the drop testing. If a stock cracks - replace before continuing test.

Data required:

- Record engagement and trigger pull.
- Record whether or not the firearm fires an empty primed case of its designated cartridge when tested in accordance with this procedure.
- Record the round level on the firearm.
- TLW Number
- Testers' Name

TLW1005Y - S.A.A.M.I. Rotation Test:

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Revision #1.0

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