

Changes from last report in bold.**ROUND RECEIVERS (CONT)**

- **G.Sietsema** – Review process to deburr receivers.
 - EH Will try electro-chemical deburr (electro-polish) proposal received 9-15-05. Estimated 95 parts/hour and \$400,000 capital. Next step for project by 10-21-05. Need \$7,500 for more tooling to test. On hold.
 - High Energy samples not feasible
 - Almco is looking at a heavy porous media to test by 11-29-05. 1st test failed. 2nd test 12-15-05 looks favorable. **Tested with longer cycle time and larger tub at Almco. Results good. Develop plan to test at Remington by 1-17-06.**
 - Developing brush deburr process reviewed 12-7-05. Samples sent to Weiler 12-15-05 to receive back 1-15-06. Weiler tech rep. at Remington by 1-15-06.

STOCKS

- **J.Mead** -Coordinate upgrading all stock drawings and PPI with E-Town. Wood stocks by 10-31-05. Working on standardizing inletting by 1-30-06 – Tom Powers.
- **S.Perniciaro** –Need to establish plan to work with HS to get in good stocks in a timely manner. Project turned over to Ed Owens to complete. Bob Orf will review a new gage design with Joe Diliberto to send to HS. By **2-15-06**

OTHER

- **D.Shumway** – Status of easy to use system to access Process records. Process reviewed with Production and approved. C.Vallabhaneni to set up priority list of operations and determine timing and resources by **4-11-06**.
- **G.Sietsema**– Salts bleeding out of barrel sets. Tested in production with “No-Bleed”. Problem with too much oil dripping from components
 - Testing cleaner from WinTech. Initials results good. Large test completed 9-30-05.
 - Install No-Bleed and cleaner in color line by 12-10-05. **ON HOLD**
- **J.Mead** – Design new grip cap with the ability to have different inserts used; e.g., Ducks Unlimited, RMEF, etc. By **1-20-06**.

CUSTOM SHOP