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Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD

TLW0683AH – Extended Proof Test – 100 Rounds per RifleMethod:

- Fire proof rounds through rifle in the blow-up room using a lanyard using the following schedule:

Number of Rifles	Cumulative Number of Proof Rounds	Type of Receiver Material
1	100	Carbon Steel

- For the first 10 rounds, measure the headspace after each round.
- For rounds 11 to 25, measure the headspace after every 5 rounds.
- For rounds 26 to 100 measure the headspace after the 50th, 75th and the 100th round.
- In no case can the headspace on a given rifle exceed .007"
- Examine all rifles visually for signs of damage before proceeding to the jack fired test following.
- For the rifle(s) that is (are) subjected to the 100 total proof rounds, examine the receiver(s) (e.g. outside surface), the barrel and the bolt head(s) using the Dye Penetrant method of non-destructive testing or Magna-Flux® inspection, as appropriate.

Data Required:

- Rifle serial numbers
- Headspace measurements per the schedule outlined above.
- Notes of the visual examine
- The results of the Dye Penetrant or Magna-Flux® inspection.

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Subject to Protective Order - Williams v. Remington

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