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~AUTODATE

40 Lindberg Temper (Draw)

Operation Step Detail Operation: 40

Step Operation / Step Description

- 1 Load Work in Temper Furnace
- 2 Temper Parts
- 3 Unload Work from Furnace
- 4 Dump parts into work pans

Operation Tool Detail Operation: 40
Standard Lindberg Furnace

Process Data Operation 40

Load Size: 5000 pcs. Max.

Temperature: 350 Deg F.

Soak Time: 1 Hour Minimum In Furnace

Carbon #: N/A

Quench: Air - Cool with fan if necessary

Wash: N/A

Inspect: Clean And Free of Oil.

****NOTE:** LEAVE PARTS RACKED UNTIL HEAT TREAT INSPECTION IS APPROVED

PROCESS CONTROL INSPECTION RECORD		Revision Date:	27-Jun-02	Processed by:
THIS RECORD MUST STAY WITH THE PRODUCTION ORDER AT ALL TIMES				
Part No:	Part Name: Trig Con 700 7700SS 7SS	C/F Rifle	Date:	8/14/2006