

Subject to Protective Order - Williams v. Remington

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~AUTODATE

15N 88-92

Break Test: N/A

Tensile Machine Settings: N/A

APPEARANCE OF PARTS: Clean Oiled for Assembly

PROCESS CONTROL INSPECTION RECORD				Revision Date: 27-Jun-02		Inspected by:	
THIS RECORD MUST REMAIN IN HEAT TREAT INSPECTION FOR ONE YEAR				Part No:		Prod. Qty:	
Part Name: Trig Con 700 7 700SS 73S C/F Rifle				C/F Rifle		Production Order #:	
Operation No: 43		Operation: Inspect For Hardness			Work Center:		Inspection Date: 8/14/2006
Furnace and Load Number	Draw Temp	Furnace Date	Hardness Specification		Hardness Specification		Break Test
			HRC	N/A	H15n	88-92	H45n N/A
HRC Tester No		H15n Tester No		H15n Tester No		H45n Tester No	
35		60			81		37
36		61			82		38
37		62			83		39
38		63			84		40
39		64			85		41
40		65			86		42
41		66			87		43
42		67			88		44
43		68			89		45
44		69			90		46
45		70			91		47
46		71			92		48
47		72			93		49
48		73			94		50
49		74			95		51
50		75			96		52
51		76			97		53
52		77			98		54

Sample Plan		
Lot Size	Sample Size	Allowable Outside
1-5	All	0
6 - 50	6	0
51 - 100	7	0
101 - 200	7	0
201 - 600	16	1