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~AUTODATE

45 Sand Tumble

Operation Step Detail Operation: 45

Step Operation / Step Description

SAND TUMBLE

- 1 Place 1000 parts into barrel
- 2 Add enough sand to completely cover the parts in the barrel
- 3 Use a 1 hour cycle time
- 4 Start cycle

Operation Tool Detail Operation: 45

Tool Number	Tooling Description
Std	Open Barrel
Std	Sand (Aluminum Oxide)

PROCESS CONTROL INSPECTION RECORD				Revision Date:		27-Jun-02		Processed by:	
THIS RECORD MUST STAY WITH THE PRODUCTION ORDER AT ALL TIMES									
Part No:		Part Name: Trig Con 700 7 700SS 7SS		C/F Rifle		Date:		8/14/2006	
Operation No: 45		Operation: Sand Tumble				Work Center:			
Prod. Qty:		Prod. Order #:		Operator		Setup Inspected by & Date:			
Gage Description and Characteristic		Gage Number	Gage Frequency	1st Shift	2nd Shift	3rd Shift	Remarks, Causes, Action Taken, Etc.		